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The Synthesis of Novel Isoindoline Nitroxides Bearing Water Solubilising Functionality

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Abstract:

A range of novel tetramethyl- and tetraethylisoindoline nitroxides, possessing aryl linked carboxylic acids, amines, alcohols and phosphonic acids were prepared. Notably, the chemistry established for the aromatic dibromination of the tetramethylisoindolines was not easily transferred to the corresponding tetraethylisoindoline system. Instead, various tetraethylisoindoline analogues were accessed by the oxidation of methyl groups attached to the aromatic ring to give the carboxylic acids. The increased steric bulk of the tetraethyl structures should limit bio-reduction and these compounds may have potential as antioxidants.

Introduction

Nitroxides are stable free-radical species currently utilised in a variety of applications. Although the piperidine and pyrrolidine based nitroxides are the most commonly used, some isoindoline nitroxides possess advantages over these commercially available species. The fused aromatic moiety of isoindoline nitroxides provides structural rigidity and enhanced thermal and chemical stability in polymers.^[1,2] They also possess superior electron paramagnetic resonance (EPR) line widths^[3] and their structural diversity can easily be expanded by aromatic substitution to generate more complex structures for a range of applications.^[4-6]

In biological systems, nitroxides are commonly used as potent antioxidants.^[7,8] Their redox and radical trapping properties can reduce levels of oxidative stress in cellular systems caused by reactive oxygen species (ROS)^[9-13] and they can also provide radio-protection towards ionising radiation.^[14-16] Many disease states, such as Alzheimer's disease, Parkinson's disease, cancer and aging, are implicated by increased levels of oxidative stress.

Our group has focused on the use of isoindoline nitroxides to reduce oxidative stress on cells affected by the genetic disease Ataxia Telangiectasia (A-T). This disease is characterised by neurodegeneration, immunodeficiency and cancer predisposition, and one symptom is elevated levels of ROS.^[17] The full potential of isoindoline aminoxyls in this area has been limited somewhat by a lack of structural variation, especially with regards to water solubility. To date, the most effective isoindoline nitroxide for reducing radiation-induced oxidative stress on cells affected with A-T is 5-carboxy-1,1,3,3-tetramethylisoindolin-2-yloxyl (1) (CTMIO, Figure 1).^[10] CTMIO (1) has also been used as a successful antioxidant in an A-T mouse model where treated purkinje neurons of A-T mutated mice displayed increased dendritic growth.^[18] In cell viability assays, 5,6-dicarboxy-1,1,3,3-tetramethylisoindolin-2-yloxyl (2) (DCTMIO, Figure 1) has given similar results to CTMIO (1).^[19]

In order to gain a more detailed insight into the antioxidant behaviour displayed by CTMIO (1) in cells affected with A-T and also potentially in other diseases involving oxidative stress, we desired access to new water soluble derivatives of CTMIO (1). Of particular interest were analogues with bulkier ethyl groups surrounding the nitroxide radical as these should be more resistant to bio-reduction *in vivo*.^[20] Thus, compounds 3 and 4 with one or two carboxylic acid groups on the aromatic ring bearing tetraethyl substitution around the nitroxide moiety were initially targeted. We also sought to prepare amino acid derivatives 5 and 6 which contain both carboxylic acid and amine groups on the aromatic ring. Herein, we report the synthesis of a range of novel isoindoline nitroxides possessing water solubilising functionality.

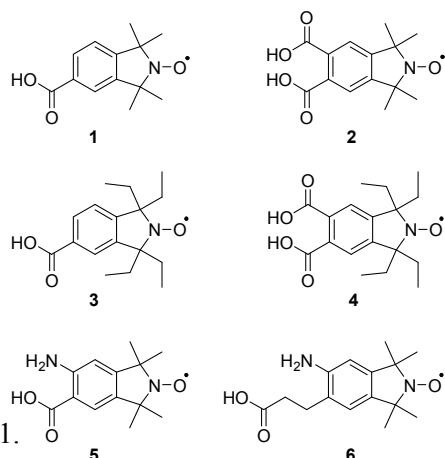
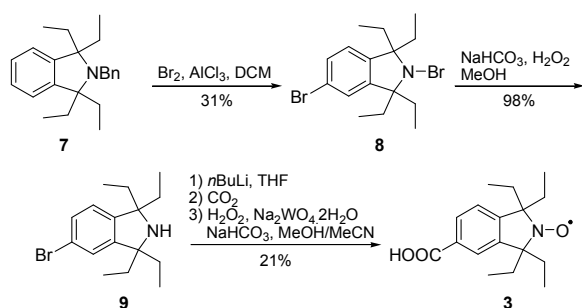


Figure 1.

Results and Discussion

To access 5-carboxy-1,1,3,3-tetraethylisoindolin-2-yl (3) (CTEIO), we pursued the route previously used to synthesise CTMIO (1).^[21] Treatment of 2-benzyl-1,1,3,3-tetraethylisoindoline (7) with bromine in the presence of anhydrous aluminium trichloride gave 2,5-dibromo-1,1,3,3-tetraethylisoindoline (8) in modest yield (30%) (Scheme 1) after purification by column chromatography to remove the benzaldehyde which results from oxidative cleavage of the benzyl group by bromine.^[22] Subsequent reduction of bromoamine 8 with hydrogen peroxide in the presence of sodium bicarbonate afforded 5-bromo-1,1,3,3-tetraethylisoindoline (9) in high yield (98%). The corresponding tetramethyl derivative could, at this stage, be separated from the benzaldehyde side-product by acid-base extraction. However, the presence of the more organic solubilising ethyl groups in 9 did not allow this work-up and the removal of benzaldehyde required chromatography. Lithiation of bromoamine 9, reaction with carbon dioxide and subsequent oxidation with hydrogen peroxide in the presence of a tungstate catalyst gave the desired nitroxide 5-carboxy-1,1,3,3-tetraethylisoindolin-2-yl (3) in modest yield (21%).

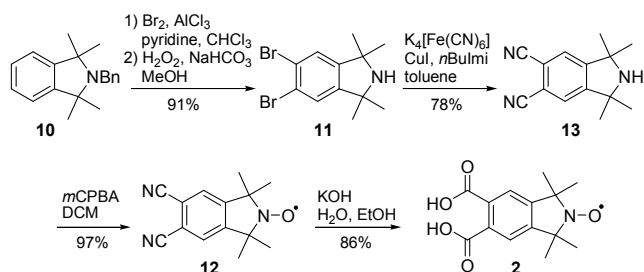


Scheme 1.

The reported synthesis of DCTMIO (2) entails double bromination of 2-benzyl-1,1,3,3-tetramethylisoindoline (10) to give dibromoamine 11,^[22] oxidation to the nitroxide,^[22] palladium(0) catalysed coupling of the nitroxide with zinc cyanide to afford dinitrile 12^[23] and final hydrolysis of 12 to furnish DCTMIO (2).^[24] Optimisation of this procedure for the synthesis of DCTMIO (2) was required before it could be applied to prepare 5,6-dicarboxy-1,1,3,3-tetraethylisoindolin-2-yl (4) (DCTEIO). The dibromination of 8 with bromine, aluminium trichloride and catalytic pyridine to give 11 was found to proceed in a significantly higher yield (91% compared to ~50% previously)^[22] when only 7 equivalents of bromine were used in chloroform rather than carbon tetrachloride (Scheme 2). In our hands, however, the subsequent palladium-catalysed cyanation of 11 or of the corresponding dibromo nitroxide was found to be highly unreliable as repetitive coupling reactions under presumably identical reaction conditions often gave no conversion of the starting material to the desired dicyanides 12 or 13 (yields for both couplings ranged from 0 to 95%).

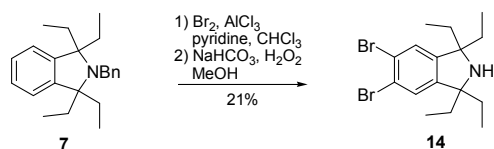
As an alternative, we sought to apply a recently described procedure using copper(I)iodide and *n*-butylimidazole (*n*Bulmi) which facilitates the conversion of aryl bromides to benzonitriles in the presence of non-toxic potassium hexacyanoferrate.^[25] Initial attempts to convert the dibromo nitroxide to the desired dinitrile nitroxide 12 under these conditions led to a complex mixture of products which may have resulted from the interaction of

copper(I) with the nitroxide moiety. Notably, the analogous copper(I)-catalysed coupling reaction of the dibromoamine 11 proceeded smoothly and gave the desired dinitrile 13 in good yield (78%) following recrystallisation to remove an *n*-butylimidazole side-product (possibly a copper(I)- *n*-butylimidazole complex, which could not be removed following acid-base work-up or column chromatography). Subsequent oxidation of 13 with *m*-chloroperbenzoic acid (*m*CPBA) provided the dinitrile nitroxide 12 in high yield (97%). Final basic hydrolysis of 12 with potassium hydroxide furnished the targeted DCTMIO (2) in 86% yield (Scheme 2).



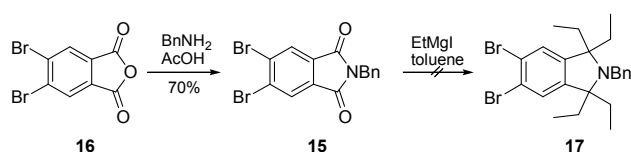
Scheme 2.

The optimised synthesis for DCTMIO (2) could now be investigated as a route towards the preparation of the desired tetraethyl derivative, DCTEIO (4). Treatment of 2-benzyl-1,1,3,3-tetraethylisoindoline (7) with bromine, aluminium trichloride and catalytic pyridine in chloroform, followed by *N*-bromoamine reduction gave a complex mixture of products after analysis by ¹H NMR spectroscopy and TLC. However, some of the desired dibrominated product 14 could be isolated from the mixture after an acid-base extraction using diethyl ether in 21% yield (Scheme 3). Further attempts to increase the yield of 14 by varying the equivalents of bromine and/or aluminium trichloride used in the reaction were unsuccessful. Opening of the pyrrolidine ring may have caused the observed mixture of products. Application of milder brominating agents such as *N*-bromosuccinimide or the *N*-bromosuccinimide-bromine system led to no reaction.



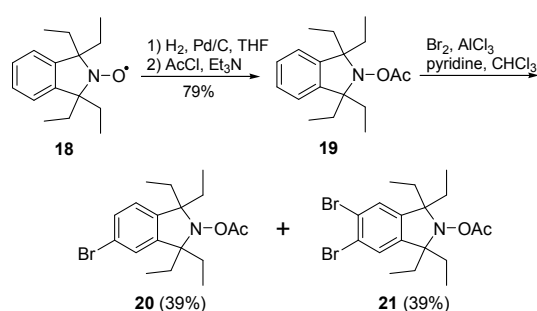
Scheme 3.

Another strategy to prepare 14 involved exhaustive ethylation of an already brominated system. Rassat^[26] has previously shown that the monobromo analogue of 15 undergoes tetraethylation with EtMgBr in 25% yield. Thus, we prepared 4,5-dibromophthalic anhydride (16) by permanganate oxidation of 4,5-dibromo-*o*-xylene and subsequent cyclisation of the diacid using established literature procedures.^[27] The anhydride 16 was easily converted to the corresponding phthalimide 15 (Scheme 4) using benzylamine in acetic acid in good yield (70%), however attempted ethylation of 15 using EtMgI in toluene gave a complex mixture which contained neither the desired product 17 nor the starting material 15.



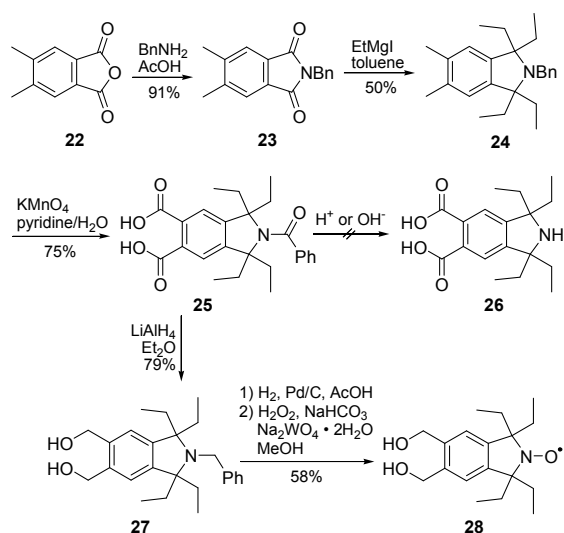
Scheme 4.

Following this reaction, it was decided that the ethyl groups must be introduced prior to bromination of the aromatic ring. Therefore, in order to suppress potential ring opening of the tetraethyl-substituted pyrrolidine moiety during the bromination process, the use of a suitable protecting group was required (the benzyl group is known to be cleaved by bromine before aromatic bromination occurs).^[22] As the final desired product is a nitroxide, it seemed logical to continue the synthesis with a protected nitroxide. Accordingly, 1,1,3,3-tetraethylisoidolin-2-yloxy (18) was prepared using literature methods *via* debenzylation of 7 and subsequent oxidation to the nitroxide.^[28] Reduction of 18 by hydrogenation to the corresponding hydroxylamine, followed by reaction with acetyl chloride in the presence of base gave the acetyl-protected nitroxide 19 (Scheme 5).^[29] Treatment of 19 with bromine, aluminium trichloride and catalytic pyridine, with a prolonged reaction time of 3 days at room temperature, led to the formation of a 1:1 mixture of the mono-brominated and the di-brominated derivatives 20 and 21 (by ¹H NMR spectroscopy), which could not be separated by column chromatography. Raising the reaction temperature to 60 °C failed to increase the yield of 21 but increased product decomposition. The mixture of 20 and 21 was submitted to copper(I)-mediated cyano coupling, however a complex mixture was obtained, possibly indicating that the acetyl-protecting group is labile under these reaction conditions. A different approach was therefore required for the introduction of carboxyl-groups onto the aromatic ring.



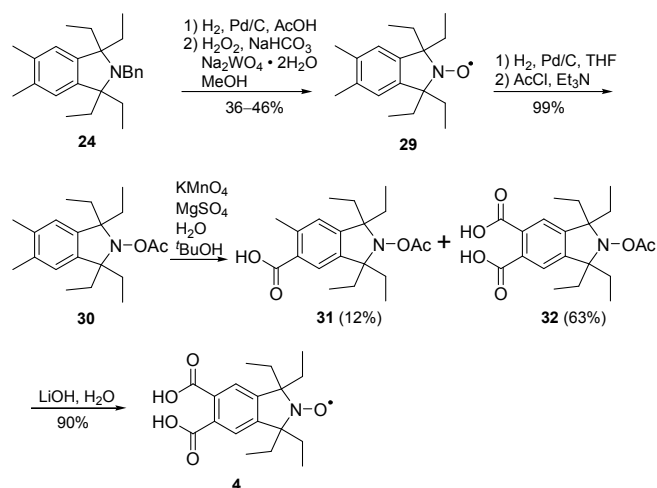
Scheme 5.

Another route to aromatic carboxylic acids involves the oxidation of methyl groups attached to the aromatic ring. In our system, an aromatic ring with methyl side chains should be tolerable of the Grignard reaction required to introduce the four ethyl substituents. Oxidation of the methyl groups at a later stage of the synthesis should then afford the desired carboxylic acid groups. Hence, 4,5-dimethylphthalic anhydride (22) was prepared according to the literature *via* a Diels-Alder reaction of 2,3-dimethyl-1,3-butadiene and maleic anhydride,^[30] followed by aromatisation using bromine^[31] to give 22. Subsequent reaction of 22 with benzylamine gave 2-benzyl-5,6-dimethylphthalimide (23) in an excellent yield (91%) (Scheme 6), which when treated with EtMgI in refluxing toluene afforded 2-benzyl-5,6-dimethyl-1,1,3,3-tetraethylisoidoline (24) in a moderate yield (50%). Reaction of 24 with permanganate led to oxidation of the aromatic methyl moieties as well as the benzyl CH₂ group to give benzamide 25 (75% yield). The same product 25 was obtained when a Jones-oxidation of 24 was performed. Unfortunately, 25 proved to be extremely stable as attempts to hydrolyse the amide group under acidic or basic conditions failed to form the desired amine 26. To remove the amide group, we reduced 25 with lithium aluminium hydride to afford diol 27 in good yield (79%). Subsequent debenzylation and oxidation to the corresponding nitroxide 28 occurred in moderate yield, however attempts to oxidise the alcohol moieties with permanganate or Jones' reagent to the desired DCTEIO 4 were unsuccessful. Furthermore, attempted oxidation of the nitroxide 29 (formed by hydrogenation and oxidation of 24, Scheme 7) gave a complex mixture of products under both permanganate and Jones-oxidation conditions.



Scheme 6.

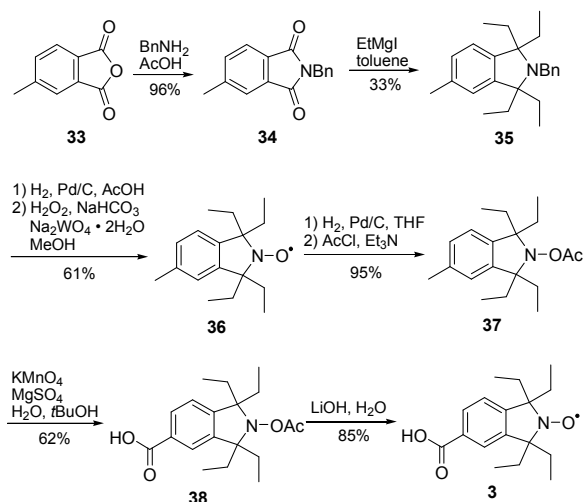
As the nitroxide moiety was not stable under oxidative conditions, we decided to employ an acetate protecting group which should be stable during the oxidation provided that it is carried out in the absence of strong acid or base. Reduction of nitroxide 29 to the corresponding hydroxylamine and *in situ* reaction with acetyl chloride furnished the acetyl-protected nitroxide 30 in high yield (99%) (Scheme 7). Subsequent base free permanganate oxidation in the presence of magnesium sulphate^[32] at 90 °C caused complete decomposition of the starting material 30. Decomposition could largely be avoided when the oxidation was performed at 70 °C, yet a mixture of the mono-oxidised and di-oxidised products 31 and 32 were obtained in yields of 12 and 63% respectively. Extending the reaction time along with the repeated addition of extra permanganate failed to increase the conversion of 31 into the di-acid 32. Fortunately, 32 could be separated by column chromatography and subsequent mild hydrolysis with lithium hydroxide gave the desired 5,6-dicarboxy-1,1,3,3-tetraethylisoindolin-2-ylloxyl (4) in good yield (90%).



Scheme 7.

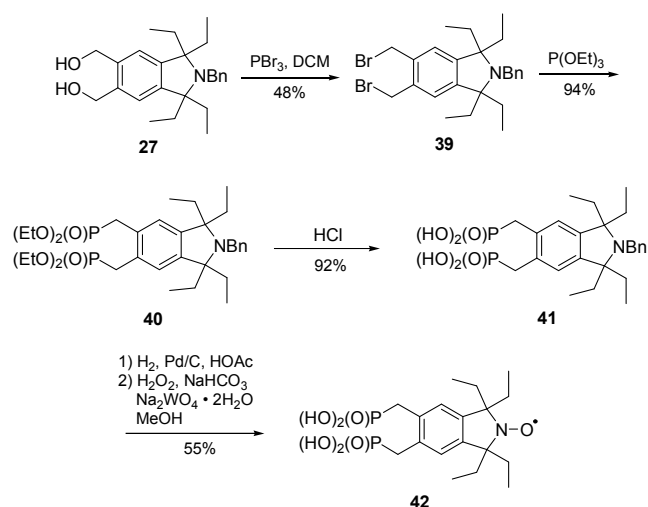
In an attempt to improve the yield of CTEIO (3), we employed the same route used successfully to prepare DCTEIO (4). Commercially available 4-methylphthalic anhydride (33) was treated with benzylamine in acetic acid to give 2-benzyl-4-methylphthalimide (34) in high yield (96%) (Scheme 8). Exhaustive ethylation of phthalimide 34 with EtMgI afforded 2-benzyl-5-methyl-1,1,3,3-tetraethylisoindoline (35) in a modest yield (33%). Transformation to the nitroxide 36 was achieved by cleavage of the benzyl group and oxidation with hydrogen peroxide and sodium tungstate in a 61% yield. Subsequent reduction with hydrogen and reaction with acetyl chloride gave acetate 37, which underwent permanganate oxidation to yield acid 38 in good yield (62%). Final acetate hydrolysis with lithium hydroxide gave CTEIO (3) in high yield (85%). The overall yield for this

synthetic route following tetraethylation was significantly higher (~30%, Scheme 8) than that obtained for the initial synthetic pathway (6%, Scheme 1).



Scheme 8.

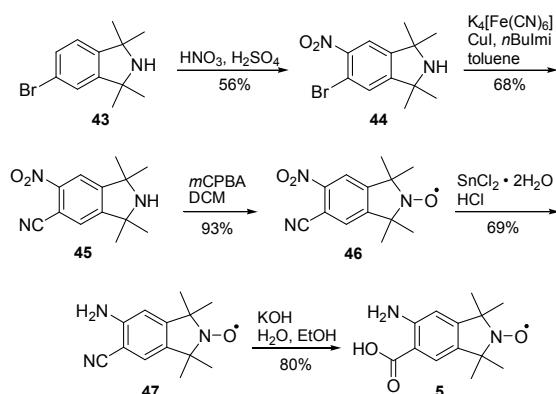
Another functional group which imparts water solubility is a phosphonic acid. By converting the hydroxyl groups of 27 into better leaving groups, the introduction of phosphonate groups can be achieved. Accordingly, the dibromo analogue 39 was formed by reaction of the diol 27 with phosphorus tribromide in DCM (Scheme 9). Heating of 39 in neat triethyl phosphite gave the diphosphonate 40 in high yield (94%). Acidic hydrolysis gave the corresponding diphosphonic acid derivative 41 which underwent debenzoylation and subsequent oxidation to the nitroxide to afford the desired diphosphonic acid nitroxide 42 in moderate yield (55%).



Scheme 9.

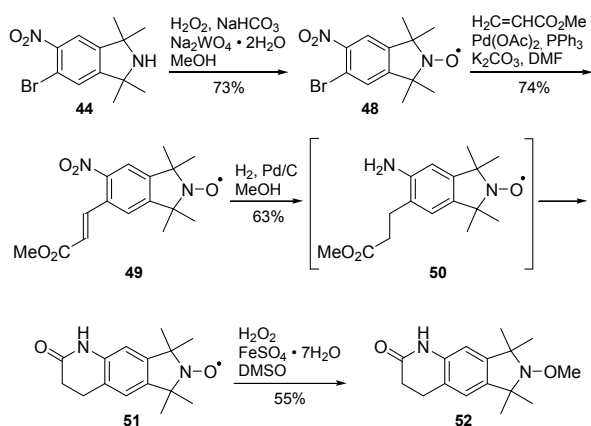
With the targeted CTEIO (3) and DCTEIO (4) molecules in hand, we turned our attention towards the synthesis of the desired tetramethyl amino acid derivatives 5 and 6. Nitration of 5-bromo-1,1,3,3-tetramethylisoindoline (43) was achieved by treatment with nitric acid in sulfuric acid to give the bromo-nitro nitroxide 44 in moderate yield (56%) (Scheme 10). Initial attempts to form the desired amino acid 5 by lithiation of 44 and subsequent reaction with either solid or gaseous carbon dioxide were unsuccessful, giving only complex mixtures of reaction products. However, copper(I) catalysed cyanation of 44 afforded the cyano-nitro substituted isoindoline 45 which could readily be oxidised to the corresponding nitroxide 46 using *m*-chloroperbenzoic acid (*m*CPBA) in 93% yield. Surprisingly, conversion of the cyano moiety into a carboxylic acid group by basic hydrolysis gave a mixture of compounds and a significant amount of decomposition. Thus, the reverse reaction strategy was pursued and reduction of the nitro moiety was attempted prior to hydrolysis of the cyano group. The reduction of the nitro group was achieved using tin(II)dichloride dihydrate to give the amino-cyano nitroxide 47 in a moderate

yield of 69%. Final treatment of 47 with aqueous base led to hydrolysis of the cyano group and the targeted 5-amino-6-carboxy-1,1,3,3-tetramethylisoindolin-2-yloxyl (5) was isolated in 80% yield.



Scheme 10.

In order to obtain an ethyl extended version of 5-amino-6-carboxy-1,1,3,3-tetramethylisoindolin-2-yloxyl (5), the bromo-nitro derivative 44 was oxidised to the nitroxide 48 (Scheme 11). Subsequent Pd-catalysed Heck coupling with methyl acrylate provided acrylate 49 in good (74%) yield. Reduction of both the nitro group and the double bond was achieved by palladium catalysed hydrogenation of 49, however the desired product 50 could not be isolated as it cyclised immediately to form the corresponding lactam 51, which could be isolated in a moderate yield of 63%. The formation of 51 was confirmed following the preparation of methoxyamine 52 by the treatment of lactam 51 with methyl radicals generated from dimethyl sulfoxide, ferrous ions and hydrogen peroxide. Unfortunately, the lactam moiety in 51 proved to be extremely stable and could not be opened to the corresponding amino acid derivative 6 by hydrolysis under acidic or basic conditions. In order to avoid lactamisation of 51, the methyl ester moiety of 49 was first hydrolysed to the corresponding acid in quantitative yield. However, subsequent attempted reduction of both the nitro group and the double bond by hydrogenation gave a crude reaction mixture which decomposed upon purification by column chromatography. Thus, the targeted 5-amino-6-(carboxyethyl)-1,1,3,3-tetramethylisoindolin-2-yloxyl (6) could not be accessed by this route, however an interesting lactam nitroxide 51 was prepared.



Scheme 11.

Conclusion

An improved procedure for the synthesis of DCTMIO (2) was developed in an overall yield of 59% from 2-benzyl-1,1,3,3-tetramethylisoindoline (10). The key step involved dicyanation of the dibromoamine 11 in the presence of copper(I)iodide and *n*-butylimidazole. This route, however, was ineffective for the preparation of DCTEIO (4) as the initial dibromination of 2-benzyl-1,1,3,3-tetramethylisoindoline (7) was low yielding (21%), possibly due to opening of the pyrrolidine ring. Hence, several alternative routes to 4 were explored. Both tetraethylation of 2-benzyl-5,6-dibromophthalimide (15) and cyanide coupling of 2-acetoxy-5,6-dibromo-1,1,3,3-tetraethylisoindoline (21) were unsuccessful. Similarly, oxidation of 2-benzyl-5,6-dimethyl-1,1,3,3-tetraethylisoindoline (24) and subsequent hydrolysis of the resulting benzamide 25 with acid or base failed to

give the desired amine 26. The desired compound 4 could be obtained by conversion of 24 to the nitroxide, acetate protection of the nitroxide, oxidation of the methyl groups attached to the aromatic ring with permanganate and basic removal of the acetate group in an overall yield of 26% yield (from 24). CTEIO (3) could be prepared from 2-benzyl-1,1,3,3-tetramethylisoindoline (7) following monobromination, lithiation and reaction with carbon dioxide, and oxidation to the nitroxide 3 in an overall yield of 6%. This yield could be increased to 30% when the same route used successfully to prepare DCTEIO (4), starting from commercially available 4-methylphthalic anhydride (33), was employed. A diphosphonic acid nitroxide 42 was also synthesised from diol 27 in 4 steps, in an overall yield of 23%. The first example of an amino acid derived isoindoline nitroxide 5 was prepared from 5-bromo-1,1,3,3-tetramethylisoindoline (43) in 5 steps, in a 20% overall yield. The synthesis of the carboxyethyl-extended version 6 of the amino acid 5 was investigated but instead of obtaining 6, only lactam 51 could be isolated. All of the prepared nitroxides are in the process of being tested as antioxidants in A-T cells and results will be reported shortly.

Experimental Section

General methods

All air-sensitive reactions were carried out under an atmosphere of ultra-high purity argon. Ether and toluene were dried by storage over sodium wire. Tetrahydrofuran (THF) was freshly distilled from sodium benzophenone ketal and dichloromethane (DCM) freshly distilled from calcium hydride. Triethylamine and pyridine were dried by storage over potassium hydroxide. Crystalline $K_4[Fe(CN)_6] \cdot 3H_2O$ was ground to a fine powder and then dried at 80 °C at 0.5 Torr for 10 h. 2-Benzyl-1,1,3,3-tetraethylisoindoline^[33] (7), 2-benzyl-1,1,3,3-tetramethylisoindoline^[34] (10), 4,5-dibromophthalic anhydride^[27] (16), 4,5-dimethylphthalic anhydride^[27,30,31] (22) and 5-bromo-1,1,3,3-tetramethylisoindoline^[22] (43) were prepared using established literature procedures. All other reagents were purchased from commercial suppliers and used without further purification. ¹H and ¹³C NMR spectra were recorded on a Bruker Avance 400 spectrometer and referenced to the relevant solvent peak. Low and high resolution mass spectra were recorded at the Australian National University (ANU) using either a Micromass autospec double focusing magnetic sector mass spectrometer (EI+ spectra) or a Bruker Apex 3 fourier transform ion cyclotron resonance mass spectrometer with a 4.7 T magnet (ESI+ spectra). Formulations were calculated in the elemental analysis programs of Mass Lynx 4.0 or Micromass Opus 3.6. Fourier transform infrared (FTIR) spectra were recorded on a Nicolet 870 Nexus Fourier Transform Infrared Spectrometer equipped with a DTGS TEC detector and an ATR objective. Elemental analyses were carried out by the University of Queensland Microanalytical Service. Melting points were measured on a Gallenkamp Variable Temperature Apparatus by the capillary method and are uncorrected.

2,5-Dibromo-1,1,3,3-tetraethylisoindoline (8): 2-Benzyl-1,1,3,3-tetraethylisoindoline (7) (5.00 g, 15.60 mmol) was dissolved in DCM (50 mL) under an atmosphere of argon. The solution was cooled on ice and a solution of bromine (1.80 mL, 35 mmol) in DCM (38 mL) was added dropwise, followed by the immediate addition of aluminum trichloride (7.50 g, 56.30 mmol). The solution was stirred at 0 °C for 1 h and then poured onto ice (50 mL). After 30 min of vigorous stirring, the mixture was basified with sodium hydroxide (5 M aqueous solution) and extracted with DCM (3 × 60 mL). The DCM layers were washed with brine (2 × 60 mL) and concentrated at reduced pressure to give an orange oil. Purification by column chromatography (eluent DCM/hexane 3 : 7) gave 2,5-dibromo-1,1,3,3-tetraethylisoindoline (8) as a pale orange oil (1.90 g, 31%), containing trace amounts (<5% by ¹H NMR) of 2,5,6-tribromo-1,1,3,3-tetraethylisoindoline. ¹H NMR (400 MHz, CDCl₃): δ = 0.85-0.92 (m, 12 H, 4 × CH₃), 1.6-1.79 (m, 8 H, 4 × CH₂), 6.94 (d, J = 8.1 Hz, 1 H, H7), 7.2 (d, J = 1.8 Hz, 1 H, H6), 7.33 (dd, J = 8.1, 1.8 Hz, 1 H, H4). ¹³C NMR (100 MHz, CDCl₃): δ = 8.8 (CH₃), 33.58 (CH₂), 33.62 (CH₂), 68.2 (C_{quat}), 68.3 (C_{quat}), 120.3 (C_{quat}), 124.0 (CH), 125.6 (CH), 129.6 (CH), 146.5 (C_{quat}), 150.0 (C_{quat}). MS (EI): m/z (%) = 389 (40), 387/391 (20) [M⁺].

5-Bromo-1,1,3,3-tetraethylisoindoline (9): Sodium bicarbonate (0.40 g, 4.77 mmol) was added to a solution of 2,5-dibromo-1,1,3,3-tetraethylisoindoline (8) (1.00 g, 2.57 mmol) in methanol (10 mL). Hydrogen peroxide (30% aqueous solution, ~15 mL) was then added slowly until the observed effervescence ceased (ensuring that some sodium bicarbonate remained). The solution was acidified with hydrochloric acid (2 M aqueous solution) and extracted with DCM (3 × 50 mL). The DCM layers were dried (anhydrous MgSO₄) and concentrated in vacuo to give 5-bromo-1,1,3,3-tetraethylisoindoline (9) as a pale yellow solid (0.78 g, 98%) containing trace amounts (<5% by ¹H NMR) of 5,6-dibromo-1,1,3,3-tetraethylisoindoline (14). M. p. > 250 °C (decomp.). ¹H NMR (400 MHz, CDCl₃): δ = 1.45 (br. s, 12 H, 4 × CH₃), 2.1-2.25 (m, 4 H, 2 × CH₂), 2.3-2.45 (m, 4 H, 2 × CH₂), 7.02 (d, J = 8.06 Hz, 1 H, H7), 7.26 (d, J = 1.63 Hz, 1 H, H6), 7.49 (dd, J = 8.04, 1.63 Hz, 1 H, H4). ¹³C NMR (100 MHz,

CDCl₃): δ = 8.76 (CH₃), 8.8 (CH₃), 30.73 (CH₂), 30.78 (CH₂), 75.9 (C_{quat}), 76.0 (C_{quat}), 122.4 (C_{quat}), 124.7 (CH), 126.3 (CH), 131.7 (CH), 139.8 (C_{quat}), 143.1 (C_{quat}). MS (ES): m/z (%) = 310/312 (100) [MH⁺]. HRMS: calcd. for C₁₆H₂₅⁸¹Br₂N [MH⁺] 312.1144; found 312.1150. HRMS: calcd. for C₁₆H₂₅⁷⁹Br₂N [MH⁺] 310.1170; found 310.1163.

5-Carboxy-1,1,3,3-tetraethylisoindol-2-yloxyl (3): *n*-Butyllithium (1.60 M in hexanes, 5.76 mL, 9.22 mmol) was added slowly to a solution of 5-bromo-1,1,3,3-tetraethylisoindoline (9) (1.30 g, 4.19 mmol) in dry THF (12 mL) at -78 °C under an atmosphere of argon. After stirring for 10 min, the solution was poured onto a slurry of powdered dry ice and dry THF (40 mL total). The mixture was stirred until it reached room temperature and then concentrated to dryness. The resulting residue was dissolved in diethyl ether (50 mL) and extracted with hydrochloric acid (2 M aqueous solution, 2 × 30 mL). The ether layers were dried (anhydrous MgSO₄) and concentrated in vacuo. The resulting residue was dissolved in a mixture of methanol (20 mL), water (10 mL) and acetonitrile (15 mL). The solution was treated with sodium hydrogen carbonate (0.29 g, 3.40 mmol) and sodium tungstate dihydrate (0.13 g, 0.38 mmol), followed by the addition of hydrogen peroxide solution (30%, 2.5 mL). The solution was stirred at ambient temperature for 24 h, extra hydrogen peroxide solution (30%, 0.50 mL) added and the solution stirred for a further 72 h. The mixture was basified with sodium hydroxide (2 M aqueous solution) and extracted with diethyl ether (3 × 60 mL) and the ether layers discarded. The basic layers were acidified with hydrochloric acid (2 M aqueous solution) and extracted with diethyl ether (3 × 60 mL). The ether layers were dried (anhydrous MgSO₄) and concentrated at reduced pressure to give a yellow oil which solidified upon standing (0.25 g, 21%). Recrystallisation from acetonitrile gave yellow crystals. M. p. 97-99 °C. MS (ES): m/z (%) = 289 (100) [(M-H)⁻]. HRMS (ES): m/z : calcd. for C₁₇H₂₃NO₃[(M-H)⁻]: 289.1678, found 289.1679. C₁₇H₂₄NO₃ (290.18): calcd. C 70.32, H 8.33, N 4.82; found: C 70.29, H 8.35, N 4.77.

5,6-Dibromo-1,1,3,3-tetramethylisoindoline (11): A solution of 2-benzyl-1,1,3,3-tetramethylisoindoline (10) (5.31 g, 20.0 mmol, 1.00 equiv.) in CHCl₃ (100 mL) was cooled to 0 °C and treated with pyridine (539 μ L, 6.67 μ mol, 0.33 equiv.). Bromine (7.17 mL, 140 mmol, 7.00 equiv.) was added dropwise and the reaction mixture was stirred for 10 min. AlCl₃ (8.00 g, 60.0 mmol, 3.00 equiv.) was added and stirring was continued for 18 h whilst warming to ambient temperature. The reaction mixture was carefully added to 5 M aq. NaOH-sol. (100 mL) cooled to 0 °C. The phases were separated and the aqueous layer was extracted with CH₂Cl₂ (2 × 50 mL). The combined organic extracts were concentrated under reduced pressure. The residue was taken up in MeOH (100 mL) and treated with NaHCO₃ (2.52 g, 30.0 mmol, 1.50 equiv.). Hydrogen peroxide (4.12 mL, 40.0 mmol, 30% in H₂O, 2.00 equiv.) was added dropwise. The obtained reaction mixture was stirred for 5 min and then concentrated to ~1/3 of its volume. The mixture was cooled to 0 °C, acidified by careful addition of 2 M aq. H₂SO₄-sol. (100 mL) and extracted with Et₂O (3 × 100 mL). The combined organic extracts were discarded. The aqueous layer was basified by careful addition of 5 M aq. NaOH-sol. (pH ~12) and extracted with Et₂O (3 × 100 mL). The combined organic extracts were dried over MgSO₄ and evaporated under reduced pressure. The residue was purified by filtration through SiO₂ (120 g, EtOAc, change to EtOAc/MeOH 10:1 when product starts to come off) to give 6.08 g of 11 as a pale yellow oil which solidified when kept at ambient temperature (18.3 mmol, 91%). The spectroscopic data acquired for 11 was consistent with that previously reported in the literature.^[22]

5,6-Dicyano-1,1,3,3-tetramethylisoindoline (13): 5,6-Dibromo-1,1,3,3-tetramethylisoindoline (11) (3.33 g, 10.0 mmol, 1.00 equiv.), K₄[Fe(CN)₆] (1.47 g, 4.00 mmol, 0.40 equiv.) and CuI (190 mg, 1.00 mmol, 10 mol%) were placed in a pressure tube (20 × 2 cm) and Ar was bubbled through the tube for 10 min. Toluene (5 mL) and *n*-butylimidazole (2.63 mL, 20.0 mmol, 2.00 equiv.) were added and Ar was bubbled through the reaction mixture for 10 min. The tube was sealed, warmed to 160 °C and the reaction mixture was vigorously stirred at this temperature for 3 d. The mixture was cooled to ambient temperature, diluted with H₂O (50 mL) and extracted with EtOAc (4 × 50 mL). The combined organic extracts were washed with brine (100 mL), dried over MgSO₄ and evaporated under reduced pressure. The residue was filtered through SiO₂ (150 g, EtOAc) and concentrated in vacuo. The residue (consisting of product and complex-bound *n*-butylimidazole) was recrystallised from hexane/EtOAc (5 mL/5 mL) to give 1.42 g of 13 as pale brown needles (6.30 mmol, 63%). Another 343 mg of product was obtained by evaporation of the mother liquor and treatment of the residue with Et₂O/hexane (1.5 mL/1.5 mL) (1.52 mmol, 15%). ¹H-NMR (CDCl₃, 400 MHz): δ = 1.49 (s, 12 H, CH₃), 7.55 (s, 2 H, Ar-H). ¹³C-NMR (CDCl₃, 100 MHz, add. DEPT): δ = 31.5 (+, CH₃), 63.4 (C_{quat}, CCH₃), 114.9, 115.7 (C_{quat}, CN, Ar-C), 127.3 (+, Ar-C), 155.0 (C_{quat}, Ar-C). MS (EI): m/z (%) = 225 (<1) [M⁺], 210 (100) [M⁺-CH₃], 194 (86). HRMS (EI): m/z : calcd. for C₁₄H₁₅N₃[M⁺]: 225.1266, found 225.1268. C₁₄H₁₅N₃ · 0.4H₂O (232.50): calcd. C 72.32, H 6.85, N 18.07; found: C 72.65, H 6.55, N 17.82.

5,6-Dicyano-1,1,3,3-tetramethylisoindolin-2-yloxy (12): A solution of 5,6-dicyano-1,1,3,3-tetramethylisoindoline (13) (1.76 g, 7.81 mmol, 1.00 equiv.) in CH_2Cl_2 (75 mL) was cooled to 0 °C and treated with *m*-chloroperbenzoic acid (2.25 g, 10.0 mmol, cont. 23% H_2O , 1.28 equiv.). The reaction mixture was stirred at 0 °C for 1 h. The cooling bath was removed and stirring was continued for 2.5 h whilst additional CH_2Cl_2 (25 mL) was gradually added to dissolve precipitating solids. The reaction mixture was washed with 5 M aq. NaOH-sol. (3×50 mL) and brine (75 mL), dried over MgSO_4 and evaporated under reduced pressure. The residue was recrystallised from MeCN to give 1.82 g of 12 as yellow needles (7.57 mmol, 97%). M. p. 242-245 °C, (Lit.,^[23] 243-248 °C). MS (EI): m/z (%) = 240 (57) [M^+], 225 (26) [$\text{M}^+ - \text{CH}_3$], 210 (48), 195 (100), 167 (43). HRMS (EI): m/z : calcd. for $\text{C}_{14}\text{H}_{14}\text{N}_3\text{O}[\text{M}^+]$: 240.1137, found 240.1138. $\text{C}_{14}\text{H}_{14}\text{N}_3\text{O}$ (240.28): calcd. C 69.98, H 5.87, N 17.49; found: C 69.82, H 5.81, N 17.46.

5,6-Dicarboxy-1,1,3,3-tetramethylisoindolin-2-yloxy (2), DCTMIO: A suspension of 5,6-dicyano-1,1,3,3-tetramethylisoindolin-2-yloxy (12) (1.20 g, 5.00 mmol, 1.00 equiv.) in $\text{H}_2\text{O}/\text{EtOH}$ (20 mL/4 mL) was treated with KOH (1.40 g, 25.0 mmol, 5.00 equiv.), warmed to 105 °C and stirred at this temperature for 20 h. The reaction mixture was cooled to ambient temperature and washed with Et_2O (20 mL). The Et_2O -layer was discarded. The aqueous layer was acidified with 3 M aq. HCl-sol. (pH 2) and extracted with Et_2O (5×50 mL). The combined organic extracts were dried over MgSO_4 and evaporated under reduced pressure. The residue was recrystallised from $\text{H}_2\text{O}/\text{MeCN}$ (5:1) to give 1.19 g of DCTMIO (2) as light yellow flakes (4.28 mmol, 86%). M. p. 238-240 °C. MS (EI): m/z (%) = 278 (5) [M^+]. $\text{C}_{14}\text{H}_{16}\text{NO}_5 \cdot \text{H}_2\text{O}$ (296.30): calcd. C 56.75, H 6.12, N 4.73; found: C 56.83, H 6.15, N 4.94.

5,6-Dibromo-1,1,3,3-tetraethylisoindoline (14): 2-Benzyl-1,1,3,3-tetraethylisoindoline (7) (1.00 g, 3.11 mmol) was dissolved in chloroform (16 mL) under an atmosphere of argon. The solution was cooled to 0 °C and treated with pyridine (83.00 μL , 1.03 mmol) and bromine (2.39 mL, 46.65 mmol). After stirring for 15 min, aluminium trichloride (2.66 g, 19.90 mmol) was added and the solution was stirred at 0 °C for 3 h. The reaction was warmed to ambient temperature for an additional hour then poured into ice/water (100 mL), basified with sodium hydroxide (5 M aqueous solution) and stirred for 30 min. The solution was extracted with DCM (3×100 mL), washed with brine, dried (anhydrous Na_2SO_4) and concentrated in vacuo. The resulting residue was dissolved in methanol (30 mL) and sodium hydrogen carbonate (0.10 g, 1.16 mmol) added. The solution was treated with hydrogen peroxide solution (30%, ~ 4 mL) until the bubbling ceased (and excess sodium hydrogen carbonate remained). The mixture was acidified with sulfuric acid (2 M aqueous solution) and extracted with diethyl ether (2×50 mL). The ether layers were discarded. The acid layers were then basified with sodium hydroxide (5 M aqueous solution) and extracted with diethyl ether (3×50 mL). The organic layers were washed with brine, dried (anhydrous Na_2SO_4) and concentrated at reduced pressure to give a pale yellow oil (0.26 g, 21%) containing trace amounts (<5% by ^1H NMR) of 5-bromo-1,1,3,3-tetraethylisoindoline (9). ^1H NMR (400 MHz, CDCl_3): δ = 0.85 (t, J = 7.4 Hz, 12 H, $4 \times \text{CH}_3$), 1.5-1.75 (m, 8 H, $4 \times \text{CH}_2$), 7.24 (s, 2 H, Ar-H). ^{13}C NMR (100 MHz, CDCl_3): δ = 8.8 (CH_3), 33.5 (CH_2), 68.3 (C_{quat}), 122.5 (C_{quat}), 127.5 (CH), 149.0 (C_{quat}). MS (ES): m/z (%) = 392 (50), 390 (100), 388 (50) [M^+]. HRMS (EI): m/z : calcd. for $\text{C}_{16}\text{H}_{24}^{79}\text{Br}^{81}\text{BrN}[\text{M}^+]$: 390.0255, found 390.0252.

2-Benzyl-4,5-dibromophthalimide (15): Benzylamine (6.00 mL, 54.93 mmol) was added slowly to a slurry of 4,5-dibromophthalic anhydride (5.00 g, 16.34 mmol) in acetic acid (26 mL). The mixture was heated to reflux for 1 h and then poured into an ice/water mixture (80 mL). The resulting solid was collected by filtration and recrystallised from isopropanol to give a beige powder (4.50 g, 70%). M. p. 207-209 °C. ^1H NMR (400 MHz, CDCl_3): δ = 4.34 (s, 2 H, CH_2), 7.28-7.35 (m, 3 H, Ar-H), 7.39-7.43 (m, 2 H, Ar-H), 8.10 (s, 2 H, Ar-H). ^{13}C NMR (100 MHz, CDCl_3): δ = 42.0 (CH_2), 128.0 (CH), 128.5 (CH), 128.6 (CH), 128.7 (CH), 131.4 (C_{quat}), 131.8 (C_{quat}), 135.8 (C_{quat}), 166.0 (C=O). MS (EI): m/z (%) = 396 (80), 394 (100), 392 (80) [M^+]. HRMS: calcd. for $\text{C}_{15}\text{H}_9^{81}\text{Br}^{79}\text{BrNO}_2[\text{M}^+]$ 394.8980; found 394.8984.

2-Acetoxy-1,1,3,3-tetraethylisoindoline (19): A solution of 2-benzyl-1,1,3,3-tetramethylisoindoline (10) (1.24 g, 5.03 mmol) in dry THF (20 mL) was treated with palladium (134 mg, 1.26 mmol, 10% on charcoal) and stirred under a balloon of H_2 for 20 min. The reaction mixture was cooled to 0 °C, Et_3N (1.41 mL, 10.10 mmol) and acetyl chloride (0.90 mL, 12.60 mmol) added slowly and the mixture was stirred at 0 °C for 1 h. The cooling bath was removed and stirring was continued for an additional 1.5 h. Ar was bubbled over the mixture for 10 min. The reaction mixture was filtered through celite and concentrated in vacuo. The residue was taken up in EtOAc (50 mL) and washed with water (50 mL) and brine (30 mL). The organic layer was dried over MgSO_4 and evaporated at reduced pressure. Recrystallisation from hexane (4 mL) gave 19 as beige needles (0.95 g, 65%). M. p. 91-93

$^{\circ}\text{C}$. ^1H NMR (400 MHz, CDCl_3): δ = 0.81 (br. t, J = 6.7 Hz, 6 H, $2 \times \text{CH}_3$), 0.81 (br. t, J = 7.2 Hz, 6 H, $2 \times \text{CH}_3$), 1.6–2.07 (m, 8 H, $4 \times \text{CH}_2$), 2.13 (s, 3 H, CH_3), 7.05–7.11 (m, 2 H, Ar-H), 7.24–7.30 (m, 2 H, Ar-H). ^{13}C NMR (100 MHz, CDCl_3): δ = 8.6 (CH_3), 9.5 (CH_3), 19.4 (CH_3), 28.9 (CH_2), 30.3 (CH_2), 73.7 (C_{quat}), 123.6 (CH), 126.6 (CH), 141.6 (C_{quat}), 170.6 ($\text{C}=\text{O}$). MS (EI): m/z (%) = 289 (30) [M^+]. $\text{C}_{18}\text{H}_{27}\text{NO}_2$ (289.20): calcd. C 74.70, H 9.40, N 4.84; found: C 74.54, H 9.54, N 4.93.

2-Acetoxy-5-bromo-1,1,3,3-tetraethylisoindoline (20) and 2-Acetoxy-5,6-dibromo-1,1,3,3-tetraethylisoindoline (21): A solution of 2-acetoxy-1,1,3,3-tetraethylisoindoline (19) (0.145 g, 0.50 mmol) in chloroform (3 mL) was prepared under an atmosphere of argon and treated with pyridine (2 drops). Bromine (175 μL , 3.50 mmol) was added and the mixture was stirred for 3 min. Aluminium chloride (233 mg, 1.75 mmol) was added and the mixture stirred for 1 d. Additional aluminium chloride (66.7 mg, 0.50 mmol) and chloroform (1 mL) were added and the mixture stirred for a further 2 d. The mixture was diluted with chloroform (2 mL), cooled on ice and treated with sodium thiosulfate (10% aqueous solution, 10 mL). The phases were separated and the aqueous layer extracted with DCM (2×10 mL). The combined organic extracts were dried (MgSO_4) and evaporated under reduced pressure. Purification by silica gel chromatography (eluent hexane/EtOAc 6:1 \rightarrow 1:1) gave a brown oil (160 mg, 78%). Analysis by ^1H NMR spectroscopy indicated the formation of 20 and 21 in a 1 : 1 ratio (based on aromatic protons). ^1H -NMR (CDCl_3 , 400 MHz): δ = 0.75–1.0 (m, $4 \times \text{CH}_3$), 1.6–2.05 (m, $4 \times \text{CH}_2$), 2.11 (s, CH_3), 6.94 (d, J = 8.1 Hz, Ar-H for 20), 7.31 (s, Ar-H for 21), 7.20 (d, J = 1.7 Hz, Ar-H for 20), 7.39 (dd, J = 8.1, 1.8 Hz, Ar-H for 20).

2-Benzyl-5,6-dimethylphthalimide (23): A suspension of 22 (7.80 g, 44.3 mmol, 1.00 equiv.) in acetic acid (50 mL) was treated with benzylamine (6.28 mL, 57.6 mmol, 1.30 equiv.), warmed to 120 $^{\circ}\text{C}$ and stirred at this temperature for 1.5 h. The mixture was poured onto an ice/ H_2O mixture (100 mL) and filtered. The residue was recrystallised from EtOH to yield 10.7 g of 24 as colourless, voluminous crystals (40.3 mmol, 91%). M. p 138–140 $^{\circ}\text{C}$. ^1H -NMR (CDCl_3 , 400 MHz): δ = 2.41 (s, 6 H, CH_3), 4.83 (s, 2 H, CH_2), 7.23–7.35 (m, 3 H, Ar-H), 7.40–7.45 (m, 2 H, Ar-H), 7.61 (s, 2 H, Ar-H). ^{13}C -NMR (CDCl_3 , 100 MHz, add. DEPT): δ = 20.6 (+, CH_3), 41.5 (–, CH_2), 124.3, 127.7, 128.5, 128.6 (+, 7 C, Ar-C), 130.1, 136.6, 143.7 (C_{quat} , 5 C, Ar-C). MS (EI): m/z (%) = 265 (100) [M^+], 247 (78), 236 (58), 222 (67), 133 (59), 104 (67), 91 (44) [C_7H_7^+], 77 (42) [C_6H_5^+]. HRMS (EI): m/z : calcd. for $\text{C}_{17}\text{H}_{15}\text{NO}_3[\text{M}^+]$: 265.1103, found 265.1102. $\text{C}_{17}\text{H}_{15}\text{NO}_2$ (265.31): calcd. C 76.96, H 5.70, N 5.28; found: C 76.87, H 5.56, N 5.26.

2-Benzyl-5,6-dimethyl-1,1,3,3-tetraethylisoindoline (24): A solution of 23 (7.00 g, 26.38 mmol, 1.00 equiv.) in anhydrous toluene (62 mL) was treated with ethyl magnesium iodide [freshly prepared from ethyl iodide (12.66 mL, 158.29 mmol) and magnesium turnings (7.70 g, 316.59 mmol) in Et_2O (62 mL)]. The Et_2O was distilled off via Dean-Stark. The reaction mixture was heated to reflux, stirred for 3 h and then concentrated to about half of its volume. Hexane (4×100 mL) was added, the mixture was filtered through Celite and washed thoroughly with extra hexane (100 mL). The filtrate was passed through a column of basic alumina and concentrated in vacuo to give 4.7 g of 24 as a colourless oil which solidified when kept at ambient temperature (13.46 mmol, 51%). M. p. 98–100 $^{\circ}\text{C}$. ^1H -NMR (CDCl_3 , 400 MHz): δ = 0.80 (t, 12 H, 3J = 7.0 Hz, CH_2CH_3), 1.45–1.65 (m, 4 H, CH_2CH_3), 1.85–2.00 (m, 4 H, CH_2CH_3), 2.30 (s, 6 H, CH_3), 4.01 (s, 2 H, CH_2), 6.84 (s, 2 H, Ar-H), 7.22–7.40 (m, 3 H, Ar-H), 7.45–7.55 (m, 2 H, Ar-H). ^{13}C -NMR (CDCl_3 , 101 MHz, add. DEPT): δ = 9.7 (+, CH_2CH_3), 20.1 (–, CH_2CH_3), 30.3 (+, PhCH_3), 46.8 (C_{quat} , CCH_3), 71.1 (–, NCH_2), 124.5, 127.8, 129.3, 133.7 (+, 7 C, Ar-C), 126.5, 142.3, 142.6 (C_{quat} , 5 C, Ar-C). MS (EI): m/z (%) = 348 (3) [$\text{M}^+ - \text{H}$], 320 (100), 236 (58), 91 (47) [C_7H_7^+]. HRMS (EI): m/z : calcd. for $\text{C}_{25}\text{H}_{34}\text{N}[\text{M}^+ - \text{H}]$: 348.2691, found 348.2690. $\text{C}_{25}\text{H}_{35}\text{N}$ (349.56): calcd. C 85.90, H 10.09, N 4.01; found: C 85.76, H 10.36, N 4.00.

2-Benzoyl-1,1,3,3-tetraethylisoindoline-5,6-dicarboxylic acid (25): A suspension of 2-benzyl-1,1,3,3-tetraethyl-5,6-dimethylisoindoline (24) (1.50 g, 4.29 mmol) and sodium hydroxide (1.00 g, 25.00 mmol) in a mixture of pyridine (30 mL) and water (46 mL) was treated portionwise with solid potassium permanganate (12.00 g, 76.00 mmol). The mixture was heated at reflux for 4 days. Ethanol (30 mL) was added, the mixture filtered and the obtained filtrate concentrated at reduced pressure. The resulting residue was dissolved in water (80 mL), acidified with hydrochloric acid (2 M aqueous solution) and extracted with diethyl ether (5×100 mL). The combined ether layers were dried (anhydrous Na_2SO_4) and concentrated in vacuo to give a white solid (1.35 g, 75%). M. p. 244–246 $^{\circ}\text{C}$. ^1H NMR (400 MHz, CD_3OD): δ = 0.7–1.0 (m, 12 H, $4 \times \text{CH}_3$), 1.6–1.75 (br. s, 2 H, CH_2), 1.9–2.1 (br. s, 2 H, CH_2), 2.4–2.7 (br. s, 4H, $2 \times \text{CH}_2$), 7.4–7.7 (m, 7 H, Ar-H). ^{13}C NMR (100 MHz, d_6 -DMSO, 50 $^{\circ}\text{C}$): δ = 9.2 (CH_3), 32.6 (br. s, CH_2), 122.4 (Ar-C), 125.2 (Ar-C), 127.4 (Ar-C), 128.0 (Ar-C), 132.4 (Ar-C), 139.3 (Ar-C),

144.0 (Ar-C), 168.0 (C=O), 169.7 (C=O), C1 and C3 not observed. m/z (%) = 422 (100) $[M-H]$. HRMS (EI): m/z : calcd. for $C_{25}H_{28}NO_5[M-H]$: 422.1967, found 422.1954.

2-Benzyl-5,6-di(hydroxymethyl)-1,1,3,3-tetraethylisoindoline (27): 2-Benzoyl-1,1,3,3-tetraethylisoindoline-5,6-dicarboxylic acid (25) (1.0 g, 2.36 mmol) was placed in dry diethyl ether (15 mL) and a solution of lithium aluminium hydride (1.0 M in diethyl ether, 21.24 mL, 21.20 mmol) was added slowly. The mixture was heated at reflux for 3 days, cooled and carefully diluted with water (30 mL). The resulting solution was acidified with hydrochloric acid (2 M aqueous solution) and extracted with chloroform (3×40 mL). The chloroform layers were washed with brine, dried (anhydrous Na_2SO_4) and concentrated in vacuo to give 2-benzyl-5,6-di(hydroxymethyl)-1,1,3,3-tetraethylisoindoline (27) as an off-white solid (0.71 g, 79%). M. p. 155-158 °C. 1H NMR (400 MHz, $CDCl_3$): δ = 0.77 (t, J = 7.4 Hz, 12H, $4 \times CH_3$), 1.48-1.58 (m, 4 H, $2 \times CH_2$), 1.87-1.95 (m, 4 H, $2 \times CH_2$), 4.0 (s, 2 H, CH_2), 4.77 (s, 4 H, $2 \times CH_2$), 7.04 (s, 2 H, Ar-H), 7.1-7.18 (m, 3 H, Ar-H), 7.44 (m, 2H, Ar-H). ^{13}C NMR (100 MHz, $CDCl_3$): δ = 9.7 (CH_3), 30.3 (CH_2), 30.9 (CH_2), 46.7 (CH_2), 64.8 (CH_2), 71.3 (CH), 124.8 (C_{quat}), 126.6 (C_{quat}), 127.8 (C_{quat}), 129.2 (C_{quat}), 137.1 (C_{quat}), 142.1 (C_{quat}), 145.3 (C_{quat}). MS (EI): m/z (%) = 380 (5) $[(M-H)^+]$, 352 (75) $[(M-C_2H_5)^+]$. HRMS: calcd. for $C_{25}H_{34}NO_2$ 380.2590; found 380.2586. $C_{25}H_{35}NO_2$ (381.55): calcd. C 78.70, H 9.25, N 3.67; found: C 78.81, H 9.25, N 3.67.

5,6-Di(hydroxymethyl)-1,1,3,3-tetraethylisoindolin-2-yloxyl (28): An acetic acid (15 mL) solution containing 2-benzyl-5,6-di(hydroxymethyl)-1,1,3,3-tetraethylisoindoline (27) (0.55 g, 1.44 mmol) and palladium on charcoal (10%, 36 mg, 33.8 μ mol, 2.5 mol%) was placed under an atmosphere of hydrogen (50 psi) in a Parr hydrogenator for 7 hours. The solution was filtered through celite and concentrated at reduced pressure. The residue was dissolved in chloroform (30 mL) and washed with sodium hydrogen carbonate (saturated aqueous solution, 2×30 mL) and brine (2×30 mL). The organic layer was dried (anhydrous Na_2SO_4) and concentrated in vacuo. The resulting residue was dissolved in methanol (5 mL). Sodium hydrogen carbonate (0.16 g, 1.9 mmol), sodium tungstate dihydrate (0.07 g, 0.2 mmol) and hydrogen peroxide (30%, 1.4 mL, 12 mmol) were added and the solution was stirred at room temperature for 2 days. Additional sodium tungstate dihydrate (0.1 g, 0.29 mmol) and hydrogen peroxide (30%, 2 mL, 17.1 mmol) were added and the solution was stirred for a further 2 days. Water (20 mL) was added and the mixture was acidified with hydrochloric acid (2 M aqueous solution) and extracted with DCM (3×30 mL). The DCM layers were washed with brine (2×30 mL), dried (anhydrous Na_2SO_4) and concentrated at reduced pressure. Purification by silica gel column chromatography (eluent 70% EtOAc/30% hexane) gave 5,6-di(hydroxymethyl)-1,1,3,3-tetraethylisoindolin-2-yloxyl (28) as a golden oil which solidified upon standing (0.16 g, 61%). M. p. 114-116 °C. MS (EI): m/z (%) = 306 (15) $[M^+]$, 278 (100) $[(M-C_2H_5)^+]$. HRMS: calcd. for $C_{18}H_{28}NO_3$ 306.2069; found 306.2069. $C_{18}H_{28}NO_3$ (306.42): calcd. C 70.55, H 9.21, N 4.57; found: C 70.61, H 9.40, N 4.44.

5,6-Dimethyl-1,1,3,3-tetraethylisoindoline-2-yloxyl (29): The isoindoline derivative 24 (2.15 g, 6.15 mmol, 1.00 equiv.) was dissolved in AcOH (25 mL). Ar was bubbled over the reaction mixture for 10 min. Palladium (328 mg, 308 μ mol, 10% on charcoal, 5 mol%) was added and Ar was again bubbled over the mixture for 10 min. The reaction mixture was set under an atmosphere of hydrogen and shaken at 50 psi in a Parr apparatus for 3 h. Ar was bubbled over the mixture for 10 min. The mixture was filtered through Celite and concentrated under reduced pressure. The residue was filtered through SiO_2 (20 g, hexane/EtOAc 5:1) and evaporated in vacuo to give 5,6-dimethyl-1,1,3,3-tetraethylisoindoline. 1H -NMR ($CDCl_3$, 400 MHz): δ = 0.90 (t, 12 H, 3J = 7.0 Hz, CH_2CH_3), 1.55-1.80 (m, 8 H, CH_2CH_3), 2.29 (s, 6 H, $PhCH_3$), 6.86 (s, 2 H, Ar-H). ^{13}C -NMR ($CDCl_3$, 101 MHz): 9.02 (CH_2CH_3), 20.07 (CH_2CH_3), 33.80 ($PhCH_3$), 68.06 (CCH_2), 123.56, 134.72, 145.26 (3 C, Ar-C). The residue was dissolved in MeOH (20 mL), treated with $NaHCO_3$ (775 mg, 9.23 mmol, 1.50 equiv.), $Na_2WO_4 \cdot 2H_2O$ (144 mg, 461 μ mol, 7.5 mol%) and then hydrogen peroxide (3.17 mL, 30.8 mmol, 30% in H_2O , 5.00 equiv.) and the reaction mixture was stirred for 1 d. A second portion of $NaHCO_3$ (775 mg, 9.23 mmol, 1.50 equiv.), $Na_2WO_4 \cdot 2H_2O$ (144 mg, 461 μ mol, 7.5 mol%) and hydrogen peroxide (3.17 mL, 30.8 mmol, 30% in H_2O , 5.00 equiv.) was added and stirring was continued for an additional 2 d. The reaction mixture was concentrated to half of its volume, acidified by careful addition of 2 M aq. H_2SO_4 sol. (20 mL) and extracted with EtOAc (3×20 mL). The combined organic layers were dried over $MgSO_4$ and evaporated under reduced pressure. The residue was filtered through SiO_2 (40 g, hexane/EtOAc 5:1) to give 610 mg of 29 as an orange solid (2.22 mmol, 36%). Recrystallisation from EtOAc yielded 29 as orange crystals. On a 2.86 mmol scale, a yield of 46% was obtained. M. p. 127-129 °C. MS (EI): m/z (%) = 274 (35) $[M^+]$, 246 (90), 230 (48), 200 (52). HRMS (EI): m/z : calcd. for $C_{18}H_{28}NO[M^+]$: 274.2171, found 274.2174. $C_{18}H_{28}NO$ (274.43): calcd. C 78.78, H 10.28, N 5.10; found: C 78.68, H 10.34, N 5.08.

2-Acetyloxy-5,6-dimethyl-1,1,3,3-tetraethylisindoline (30): A solution of the nitroxide 29 (592 mg, 2.16 mmol, 1.00 equiv.) in THF (10 mL) was treated with palladium (57.5 mg, 54.0 μ mol, 10% on charcoal, 2.5 mol%) and stirred under an atmosphere of H₂ for 15 min. The reaction mixture was cooled to 0 °C, NEt₃ (602 μ L, 4.32 mmol, 2.00 equiv.) and AcCl (383 μ L, 5.38 mmol) were added and the mixture was stirred at 0 °C for an additional 20 min. The cooling bath was removed and stirring was continued for an additional 1 h. Ar was bubbled over the mixture for 10 min. The reaction mixture was filtered through celite and concentrated in vacuo. The residue was taken up in H₂O (15 mL) and extracted with EtOAc (3 \times 10 mL). The combined organic extracts were dried over MgSO₄ and evaporated under reduced pressure. The residue was purified by column chromatography (30 g SiO₂, hexane/EtOAc 10:1) to give 676 mg of the product 30 as a pale yellow, viscous oil which solidifies within a day when kept at ambient temperature (2.13 mmol, 99%). M. p. 80–82 °C. ¹H-NMR (CDCl₃, 400 MHz): δ = 0.75–0.85 (m, 6 H, CH₂CH₃), 0.92–1.02 (m, 6 H, CH₂CH₃), 1.60–1.70, 1.70–1.80, 1.80–1.92, 1.92–2.05 (m, 8 H, CH₂CH₃), 2.13 (s, 3 H, CH₃CO), 2.30 (s, 6 H, PhCH₃), 6.84 (s, 2 H, Ar-H). ¹³C-NMR (CDCl₃, 1001 MHz, add. DEPT): δ = 8.62, 9.47 (+, CH₂CH₃), 19.44, 20.05, 20.08 (+, CH₃CO, PhCH₃), 28.88, 30.35 (–, CH₂CH₃), 63.15 (C_{quat}, CCH₂), 124.54 (+, Ar-C), 134.90, 139.23, (C_{quat}, Ar-C), 170.60 (C_{quat}, C=O). MS (EI): m/z (%) = 316 (44) [M⁺], 288 (94), 246 (100), 228 (72), 200 (71). HRMS (EI): m/z : calcd. for C₂₀H₃₀NO₂[M⁺]: 316.2277, found 316.2280. C₂₀H₃₁NO₂ (317.47): calcd. C 75.67, H 9.84, N 4.41; found: C 75.59, H 10.13, N 4.38.

2-Acetyloxy-5-carboxy-6-methyl-1,1,3,3-tetraethylisindoline (31) and 2-Acetyloxy-5,6-dicarboxy-1,1,3,3-tetraethylisindoline (32): A solution of the dimethylaryl derivative 30 (458 mg, 1.44 mmol, 1.00 equiv.) in *t*BuOH (10 mL) was warmed to 40 °C. The mixture was treated with MgSO₄ (177 mg, 720 μ mol, 0.50 equiv.) and 0.4 M aq. KMnO₄-sol. (14.4 mL, 5.76 mmol, 4.00 equiv.), warmed to 70 °C and stirred at this temperature for 7 h. A second portion of 0.4 M aq. KMnO₄-sol. (7.20 mL, 2.88 mmol, 2.00 equiv.) and *t*BuOH (5 mL) were added and the mixture was stirred at 70 °C for an additional 17 h. A third portion of 0.4 M aq. KMnO₄-sol. (7.20 mL, 2.88 mmol, 2.00 equiv.) and *t*BuOH (5 mL) were added and stirring was continued at 70 °C for an additional 24 h. The reaction mixture was cooled to ambient temperature, treated with *i*PrOH (5 mL) and stirred overnight. Celite (4 g) was added, stirring was continued for 1 h and the mixture was filtered through celite. The filtrate was concentrated under reduced pressure to half of its volume, acidified with 3 M aq. HCl-sol. (pH 2) and extracted with Et₂O (5 \times 10 mL). The combined organic extracts were washed with brine (25 mL), dried over MgSO₄ and evaporated under reduced pressure. The residue was purified by column chromatography (20 g SiO₂, hexane/EtOAc/HOAc 50:50:1 \rightarrow EtOAc/HOAc 100:1) to give 60.2 mg of the monomethyl monocarboxy derivative 31 as a beige powder (173 μ mol, 12%), m. p. 145–148 °C and the dicarboxy derivative 32 which was further purified by recrystallisation from EtOAc/hexane to give 345 mg of 32 as a colourless powder (914 μ mol, 63%). M. p. 173–175 °C. 31: ¹H-NMR (CDCl₃, 400 MHz): δ = 0.75–0.90 (m, 6 H, CH₂CH₃), 0.90–1.10 (m, 6 H, CH₂CH₃), 1.65–1.85 (m, 4 H, CH₂CH₃), 1.85–2.15 (m, 4 H, CH₂CH₃), 2.14 (s, 3 H, CH₃CO), 2.70 (s, 3 H, PhCH₃), 6.98 (s, 1 H, Ar-H), 7.80 (s, 1 H, Ar-H). The signal of the CO₂H proton could not be assigned. ¹³C-NMR (CDCl₃, 100 MHz, add. DEPT): δ = 8.57 (+, CH₂CH₃), 9.35 (br, +, CH₂CH₃), 19.35, 22.50 (+, CH₃CO, PhCH₃), 28.93 (br, –, CH₂CH₃), 30.15 (–, CH₂CH₃), 73.59, 73.90 (C_{quat}, CCH₂), 126.79, 126.87 (+, Ar-C), 127.01, 139.65, 140.17, 147.37 (C_{quat}, Ar-C), 170.39, 173.07 (C_{quat}, C=O). MS (ESI): negative mode: m/z (%) = 346 (100) [M[–]]. HRMS (ESI): m/z : calcd. for C₂₀H₂₈NO₄[M[–]]: 346.20183, found 346.20108. 32: ¹H-NMR (CD₃OD, 400 MHz): δ = 0.70–0.95 (m, 6 H, CH₂CH₃), 0.90–1.10 (m, 6 H, CH₂CH₃), 1.65–1.90 (m, 4 H, CH₂CH₃), 1.90–2.15 (m, 4 H, CH₂CH₃), 2.13 (s, 3 H, CH₃CO), 7.49 (s, 2 H, Ar-H). The signals of the CO₂H protons could not be assigned. ¹³C-NMR (CD₃OD, 100 MHz, add. DEPT): δ = 7.68, 8.31 (+, CH₂CH₃), 17.73 (+, CH₃CO), 28.48, 29.92 (–, CH₂CH₃), 73.79 (C_{quat}, CCH₂), 123.85 (+, Ar-C), 131.74, 144.84 (C_{quat}, Ar-C), 169.80, 170.63 (C_{quat}, C=O). MS (ESI): negative mode: m/z (%) = 376 (100) [M[–]]. HRMS (ESI): m/z : calcd. for C₂₀H₂₆NO₆[M[–]]: 376.17601, found 376.17490. C₂₀H₂₇NO₆ (377.44): calcd. C 63.65, H 7.21, N 3.71; found: C 63.38, H 7.27, N 3.65.

5,6-Dicarboxyl-1,1,3,3-tetraethylisindoline-2-yloxy (4), DCTEIO: A suspension of the dicarboxyisindoline 32 (175 mg, 464 μ mol, 1.00 equiv.) in H₂O (2 mL) was cooled to 0 °C. LiOH (55.6 mg, 2.32 mmol, 5.00 equiv.) was added and the mixture was stirred for 16 h while warming up to ambient temperature. The obtained solution was acidified by addition of 3 M aq. HCl-sol. (pH 1) and extracted with Et₂O (3 \times 8 mL). The combined organic extracts were treated with PbO₂ (27.7 mg, 116 μ mol, 0.25 equiv.) and stirred for 20 min. The mixture was dried over MgSO₄, filtered and evaporated under reduced pressure. The residue was recrystallised from H₂O/MeCN (6:1.5) to give 139 mg of DCTEIO (4) as yellow crystals (416 μ mol, 90%). M. p. 186–188 °C. MS (EI): m/z (%) = 333 (100) [M⁺]. HRMS (ESI): m/z : calcd. for C₁₈H₂₃NO₅[M⁺]: 333.15762, found 333.157623. C₁₈H₂₄NO₅ (334.39): calcd. C 64.65, H 7.23, N 4.19; found: C 64.70, H 7.40, N 4.27.

2-Benzyl-5-methylphthalimide (34): Benzyl amine (10.10 mL, 92.60 mmol) was added to a solution of 4-methylphthalic anhydride (10.00 g, 61.70 mmol) in acetic acid (50 mL). The solution was heated to reflux for 1 h and then poured onto ice/water (150 mL) with stirring. The white precipitate was collected by filtration and recrystallised from ethanol to give fluffy white crystals (14.90 g, 96%). M. p. 128-130 °C. ¹H-NMR (CDCl₃, 400 MHz): δ = 2.51 (s, 3 H, CH₃), 4.85 (s, 2 H, CH₂), 7.25-7.36 (m, 3 H, Ar-H), 7.42-7.46 (m, 2 H, Ar-H), 7.51 (dd, J = 7.6, 1.1 Hz, 1 H, 6-H), 7.66 (s, 1 H, 4-H), 7.73 (d, J = 7.6 Hz, 1 H, 7-H). ¹³C-NMR (CDCl₃, 100 MHz): δ = 22.0 (CH₃), 41.5 (CH₂), 123.2 (Ar-C), 123.9 (Ar-C), 127.7 (Ar-C), 128.5 (Ar-C), 128.6 (Ar-C), 129.5 (Ar-C), 132.5 (Ar-C), 134.5 (Ar-C), 136.5 (Ar-C), 145.2 (Ar-C), 168.1 (C=O), 168.2 (C=O). MS (EI): m/z (%) = 251 (100) [M⁺]. C₁₆H₁₃NO₂ (251.10): calcd. C 76.48, H 5.21, N 5.57; found: C 76.20, H 5.03, N 5.56.

2-Benzyl-5-methyl-1,1,3,3-tetraethylisoindoline (35): A solution of 2-benzyl-5-methylphthalimide (34) (10.00 g, 40.00 mmol, 1.00 equiv.) in anhydrous toluene (80 mL) was treated with ethyl magnesium iodide [freshly prepared from ethyl iodide (19.20 mL, 240.0 mmol) and magnesium turnings (11.68 g, 480.0 mmol) in Et₂O (100 mL)]. The Et₂O was distilled off via Dean-Stark. The reaction mixture was heated to reflux, stirred for 3 h and then concentrated to about half of its volume. Hexane (4 × 130 mL) was added, the mixture was filtered through Celite and washed thoroughly with extra hexane (100 mL). The filtrate was passed through a column of basic alumina and concentrated in vacuo to give 35 as a colourless oil (4.5 g, 34%). ¹H-NMR (CDCl₃, 400 MHz): δ = 0.78 (td, J = 7.36, 3.04 Hz, 12 H, 4 × CH₃), 1.45-1.62 (m, 4 H, 2 × CH₂), 1.85-1.95 (m, 4 H, 2 × CH₂), 2.37 (s, 3 H, CH₃), 4.00 (s, 2 H, CH₂), 6.86 (s, 1 H, 4-H), 6.94 (d, J = 7.7 Hz, 1 H, 6-H), 7.02 (d, J = 7.7 Hz, 1 H, 7-H). ¹³C-NMR (CDCl₃, 100 MHz): δ = 9.59 (CH₃), 9.62 (CH₃), 21.5 (CH₃), 30.32 (CH₂), 30.34 (CH₂), 46.8 (CH₂), 71.0 (Cquat), 71.2 (Cquat), 123.1 (Ar-C), 123.9 (Ar-C), 126.47 (Ar-C), 126.48 (Ar-C), 127.7 (Ar-C), 129.2 (Ar-C), 135.0 (Ar-C), 141.7 (Ar-C), 142.5 (Ar-C), 144.7 (Ar-C). MS (EI): m/z (%) = 336 (50) [MH⁺]. HRMS (ES): m/z : calcd. for C₂₄H₃₄N[MH⁺]: 336.2691, found 336.2690.

5-Methyl-1,1,3,3-tetraethylisoindoline-2-yloxyl (36): 2-Benzyl-5-methyl-1,1,3,3-tetraethylisoindoline (35) (0.05 g, 1.49 mmol) was dissolved in AcOH (25 mL). Palladium (10% on charcoal, ~20 mg) was added and the reaction mixture was shaken under an atmosphere of hydrogen (50 psi in a Parr apparatus) for 3 h. The mixture was filtered through celite and concentrated at reduced pressure. The resulting residue was dissolved in DCM (50 mL) and washed with sodium hydrogen carbonate (saturated aqueous solution, 3 × 50 mL). The organic phase was dried (anhydrous Na₂SO₄) and concentrated in vacuo to give a yellow oil (0.35 g). The residue was dissolved in MeOH (10 mL), treated with NaHCO₃ (0.13 g, 1.56 mmol) and Na₂WO₄ · 2H₂O (52.5 mg, 168 μmol), and then hydrogen peroxide solution (30%, 1.15 mL, 11.22 mmol,) and stirred for 1 d. A second portion of NaHCO₃ (0.13 g, 1.56 mmol), Na₂WO₄ · 2H₂O (52.5 mg, 168 μmol) and hydrogen peroxide solution (30%, 1.15 mL, 11.22 mmol,) was added and stirring was continued for an additional 2 d. Water (20 mL) was added and the mixture extracted with DCM (3 × 20 mL). The combined organic layers were washed with sulphuric acid (2 M aqueous solution, 2 × 25 mL), dried (anhydrous Na₂SO₄) and evaporated under reduced pressure. The residue was purified by silica gel chromatography (eluent 100% DCM) to give 36 as an orange oil (0.24 g, 61%). MS (ES): m/z (%) = 283 (20) [MNa⁺], 261 (2) [MH⁺]. HRMS (ES): m/z : calcd. for C₁₇H₂₇NO [MH⁺]: 261.2093, found 261.2091. C₁₈H₂₆NO (260.20): calcd. C 78.41, H 10.06, N 5.38; found: C 78.62, H 10.23, N 5.58.

2-Acetyloxy-5-methyl-1,1,3,3-tetraethylisoindoline (37): A solution of 5-methyl-1,1,3,3-tetraethylisoindoline-2-yloxyl (36) (1.00 g, 3.84 mmol) in dry THF (20 mL) was treated with palladium (102 mg, 96.0 μmol, 10% on charcoal) and stirred under a balloon of H₂ for 30 min. The reaction mixture was cooled to 0 °C, Et₃N (1.07 mL, 7.68 mmol) and acetyl chloride (0.68 mL, 9.60 mmol) were added and the mixture was stirred at 0 °C for 30 min. The cooling bath was removed and stirring was continued for an additional 1 h. Ar was bubbled over the mixture for 10 min. The reaction mixture was filtered through celite and concentrated in vacuo. Water (50 mL) was added and the mixture was extracted with EtOAc (3 × 50 mL). The combined organic extracts were dried over Na₂SO₄ and evaporated at reduced pressure. The resulting residue was purified by silica gel chromatography (eluent DCM/hexane 1:1, sample loaded in DCM) to give 37 as a colourless oil which solidified upon standing (1.10 g, 95%). M. p. 76-78 °C. ¹H-NMR (CDCl₃, 400 MHz): δ = 0.75-0.85 (m, 6 H, 2 × CH₃), 0.9-1.0 (m, 6 H, 2 × CH₃), 1.6-2.05 (m, 8 H, 4 × CH₂), 2.52 (s, 3 H, CH₃), 2.75 (s, 3 H, CH₃), 6.87 (s, 1 H, 4-H), 6.96 (d, J = 7.7 Hz, 6-H), 7.07 (d, J = 7.7 Hz, 7-H). ¹³C-NMR (CDCl₃, 100 MHz): δ = 8.6 (CH₃), 9.4 (CH₃), 19.4 (CH₃), 21.6 (CH₃), 28.9 (CH₂), 30.3 (CH₂), 73.5 (C_{quat}), 73.6 (C_{quat}), 123.4 (CH), 124.0 (CH), 127.5 (CH), 136.2 (C_{quat}), 138.7 (C_{quat}), 141.7 (C_{quat}), 170.6 (C=O). MS (ES): m/z (%) = 326 (40) [MNa⁺], 304 (5) [MH⁺]. HRMS (ES): m/z : calcd. for

$C_{19}H_{30}NO_2$ $[MH^+]$: 304.2277, found 304.2280. $C_{19}H_{29}NO_2$ (303.22): calcd. C 75.21, H 9.63, N 4.62; found: C 74.10, H 9.69, N 4.53.

2-Acetyloxy-5-carboxy-1,1,3,3-tetraethylisindoline (38): 2-Acetyloxy-5-methyl-1,1,3,3-tetraethylisindoline (37) (0.75 g, 2.47 mmol) was dissolved in *tert*-butanol (17 mL) and warmed to 40 °C. Magnesium sulphate (0.30 g, 1.24 mmol) and potassium permanganate solution (0.4 M in water, 25 mL, 10.00 mmol) were added and the mixture was heated at 70 °C for 24 h. The solution was cooled, treated with isopropanol (10 mL) and stirred for 16 h. The mixture was filtered through celite. The filtrate was concentrated by half, acidified with hydrochloric acid (2 M aqueous solution) and extracted with diethyl ether (4 × 15 mL). The organic layers were dried (anhydrous Na_2SO_4) and concentrated at reduced pressure. Purification of the resulting residue by silica gel chromatography (eluent DCM/EtOAc 3:2) gave 38 as a white solid. Recrystallisation from hexane/EtOAc gave white prisms (0.51 g, 62%). M. p. 168-170 °C. 1H -NMR ($CDCl_3$, 400 MHz): δ = 0.81 (br. s, 6 H, 2 × CH_3), 0.98 (br. s, 6 H, 2 × CH_3), 1.62-1.86 (m, 4 H, 2 × CH_2), 1.88-2.1 (m, 4 H, 2 × CH_2), 2.13 (s, 3 H, CH_3), 7.18 (d, J = 8.0 Hz, 1 H, 7-H), 7.82 (1 H, 4-H), 8.04 (d, J = 8.0 Hz, 1 H, 6-H). ^{13}C -NMR ($CDCl_3$, 100 MHz): δ = 8.5 (CH_3), 9.3 (CH_3), 19.3 (CH_3), 28.9 (CH_2), 30.2 (CH_2), 73.7 (CH), 74.0 (CH), 123.7 (CH), 125.4 (CH), 128.0 (Cquat), 128.9 (CH), 142.3 (Cquat), 148.2 (Cquat), 170.3 (C=O), 172.1 (C=O). MS (ES): m/z (%) = 332 (100) $[(M-H)^-]$. HRMS (ES): m/z : calcd. for $C_{19}H_{26}NO_4$ $[(M-H)^-]$: 332.1862, found 332.1870. $C_{19}H_{27}NO_4$ (333.42): calcd. C 68.44, H 8.16, N 4.20; found: C 68.48, H 8.24, N 4.13.

5-Carboxy-1,1,3,3-tetraethylisindolin-2-yl oxyl (3) from (38): 2-Acetyloxy-5-carboxy-1,1,3,3-tetraethylisindoline (38) (0.20 g, 0.60 mmol) was suspended in water (4 mL) and the mixture cooled on ice. Lithium hydroxide (71 mg, 2.99 mmol) was added, the ice-bath was removed and the mixture was stirred at room temperature for 16 h. The resulting yellow solution was acidified with hydrochloric acid (2 M aqueous solution) and extracted with diethyl ether (3 × 15 mL). The combined ether layers were treated with lead oxide (71 mg, 0.30 mmol) and stirred for 20 min. The solution was dried (Na_2SO_4), filtered and concentrated in vacuo to give a yellow oil which solidified upon standing. Recrystallisation from acetonitrile gave yellow crystals (0.15 g, 85%) which displayed identical properties to that synthesised above.

2-Benzyl-5,6-di(bromomethyl)-1,1,3,3-tetraethylisindoline (39): Phosphorus tribromide (0.10 mL, 3.10 mmol) was added slowly to an ice-cooled solution of 2-benzyl-5,6-di(hydroxymethyl)-1,1,3,3-tetraethylisindoline (27) (0.50 g, 1.31 mmol) in dry DCM (10 mL) under an argon atmosphere. The solution was stirred on ice for 1.5 h, diluted with water (30 mL) and extracted with chloroform (3 × 30 mL). The organic layers were washed with brine, dried (anhydrous Na_2SO_4) and concentrated at reduced pressure. Purification by silica gel chromatography (eluent 30% DCM/70% hexane) gave 39 as a pale yellow solid (0.32 g, 48%). M. p. 164-166 °C. 1H NMR (400 MHz, $CDCl_3$): δ = 0.72-0.8 (m, 12 H, 4 × CH_3), 1.48-1.6 (m, 4 H, 2 × CH_2), 1.85-1.95 (m, 4 H, 2 × CH_2), 3.99 (s, 2 H, CH_2), 4.71 (s, 4 H, 2 × CH_2), 7.04 (s, 2 H, Ar-H), 7.22-7.34 (m, 3 H, Ar-H), 7.41-7.46 (m, 2 H, Ar-H). ^{13}C NMR (100 MHz, $CDCl_3$): δ = 9.6 (CH_3), 30.2 (CH_2), 30.9 (CH_2), 46.7 (CH_2), 71.4 (C_{quat}), 125.0 (Ar-C), 126.1 (Ar-C), 126.7 (Ar-C), 127.9 (Ar-C), 129.2 (Ar-C), 134.1 (Ar-C), 146.4 (Ar-C). MS (EI): m/z (%) = 478/480/476 (85/43/43) $[M^+ - C_2H_5]$. HRMS: calcd. for $C_{25}H_{33}^{81}Br_2N$ 480.0548; found 480.0537.

2-Benzyl-5,6-bis(diethoxyphosphinylmethyl)-1,1,3,3-tetraethylisindoline (40): A solution of 2-benzyl-5,6-di(bromomethyl)-1,1,3,3-tetraethylisindoline (39) (0.10 g, 0.197 mmol) in triethyl phosphite (85 μ L, 0.495 mmol) was heated at 80 °C for 16 h. The excess diethyl phosphite was removed by distillation. Purification of the resulting residue by silica gel chromatography (eluent 100% EtOAc → 10% MeOH/90% EtOAc) gave 40 as a golden oil which solidified upon standing (0.11 g, 94%). M. p. 81-83 °C. 1H NMR (400 MHz, $CDCl_3$): δ = 0.76 (t, J = 7.3 Hz, 12 H, 4 × CH_3), 1.23 (t, J = 7.1 Hz, 12 H, 4 × CH_3), 1.45-1.55 (m, 4 H, 2 × CH_2), 1.85-1.95 (m, 4 H, 2 × CH_2), 3.43 (d, J = 20.1 Hz, 2 H, CH_2), 3.92-4.08 (m, 10 H, 5 × CH_2), 6.95 (d, J = 1.9 Hz, 2 H, Ar-H), 7.2-7.34 (m, 3 H, Ar-H), 7.42-7.46 (m, 2 H, Ar-H). ^{31}P NMR (162 MHz, $CDCl_3$): δ = 27.6. ^{13}C NMR (100 MHz, $CDCl_3$): δ = 9.5 (s, CH_3), 16.3 (t, J = 2.8 Hz, P-O- CH_2CH_3), 30.3 (s, CH_2), 31.3 (dd, J = 139, 1.6 Hz, P- CH_2), 46.7 (s, CH_2), 62.0 (t, J = 3.3 Hz, P-O- CH_2), 71.1 (s, C_{quat}), 126.3 (s, Ar-C), 126.5 (s, Ar-C), 127.7 (s, Ar-C), 128.2 (s, Ar-C), 129.2 (s, Ar-C), 142.3 (s, Ar-C), 143.8 (s, Ar-C). MS (EI): m/z (%) = 620 (2) $[(M-H)^+]$, 592 (100) $[(M - C_2H_5)^+]$. HRMS: calcd. for $C_{33}H_{53}NO_6P_2$ 620.3270; found 620.3264. $C_{33}H_{53}NO_6P_2$ (621.72): calcd. C 63.75, H 8.59, N 2.25; found: C 64.03, H 8.61, N 2.21.

2-Benzyl-5,6-di(phosphonomethyl)-1,1,3,3-tetraethylisindoline (41): A solution of 2-benzyl-5,6-bis(diethoxyphosphinylmethyl)-1,1,3,3-tetraethylisindoline (40) (0.115 g, 0.185 mmol) was heated to reflux in hydrochloric acid (6 M, 4 mL) for 16 h. The solution was concentrated in vacuo and titrated with ethyl acetate (2

× 1 mL) to give 41 as a white solid (0.1 g, 92%). M. p. 280-282 °C. ¹H NMR (400 MHz, d₆-DMSO): δ = 1.68 (t, *J* = 7.2 Hz, 12 H, 4 × CH₃), 2.35-2.45 (m, 4 H, 2 × CH₂), 2.8-2.9 (m, 4 H, 2 × CH₂), 4.12 (d, *J* = 20.4 Hz, 2 H, CH₂), 4.91 (s, 2 H, CH₂), 7.90 (s, 2 H, Ar-H), 8.13-8.4 (m, 5 H, Ar-H). ¹³C NMR (100 MHz, d₆-DMSO): δ = 9.5 (s, CH₃), 29.6 (s, CH₂), 32.7 (d, *J* = 130 Hz, P-CH₂), 46.1 (s, CH₂), 70.6 (s, C_{quat}), 125.9 (s, Ar-C), 126.7 (s, Ar-C), 127.9 (s, Ar-C), 129.2 (s, Ar-C), 129.8 (d, *J* = 9.5 Hz, Ar-C), 142.0 (s, Ar-C), 142.2 (s, Ar-C). MS (ES): *m/z* (%) = 510 (100) [MH⁺]. HRMS: calcd. for C₂₅H₃₈NO₆P₂ 510.2174; found 510.2176.

2-Benzyl-5,6-di(phosphonomethyl)-1,1,3,3-tetraethylisoindolin-2-yloxy (42): 2-Benzyl-5,6-di(phosphonomethyl)-1,1,3,3-tetraethylisoindoline (41) (85.0 mg, 0.167 mmol) was dissolved in methanol (10 mL) and palladium on carbon (~ 20 mg) added. The solution was shaken under an atmosphere for hydrogen gas (50 psi) for 6 h, then filtered through celite and concentrated in vacuo. The resulting residue was dissolved in methanol (5 mL), treated with NaHCO₃ (25 mg, 0.298 mmol), Na₂WO₄ · 2H₂O (5 mg, 16 μmol) and then hydrogen peroxide (0.1 mL, 30% in H₂O) and the reaction mixture was stirred for 1 d. A second portion of NaHCO₃ (25 mg, 0.298 mmol), Na₂WO₄ · 2H₂O (5 mg, 16 μmol) and hydrogen peroxide (0.1 mL, 30% in H₂O) was added and stirring was continued for an additional 2 d. The reaction mixture was concentrated to half of its volume, acidified by careful addition of 2 M aq. H₂SO₄ sol. and extracted with diethyl ether (3 × 10 mL). The combined organic layers were dried over MgSO₄ and evaporated under reduced pressure to give 3 as a white solid (40.0 mg, 55%). M. p. >250 °C (decomp.). MS (EI): *m/z* (%) = 433 (10) [(M-H)⁺]. HRMS: calcd. for C₁₈H₂₉NO₇P₂ 433.1419; found 433.1437.

5-Bromo-6-nitro-1,1,3,3-tetramethylisoindoline (44): 5-Bromo-1,1,3,3-tetramethylisoindoline (43) (2.01 g, 7.91 mmol) was dissolved in conc. H₂SO₄ (15 mL) and cooled to 0 °C. Nitric acid (3.75 mL, 70% in H₂O) was added and the reaction mixture was stirred at 0 °C for 1 h. The cooling bath was removed and stirring was continued for 4 h. The reaction mixture was cooled to 0 °C, diluted by careful addition of H₂O (20 mL) and basified by careful addition of 10 M aq. NaOH-sol. (65 mL). The reaction mixture was extracted with Et₂O (1 × 75 mL, 2 × 50 mL). The combined organic extracts were dried over MgSO₄ and evaporated under reduced pressure. The residue was purified by filtration through SiO₂ (50 g, EtOAc) and recrystallisation from hexane/EtOAc 5:1 to give 1.32 g of 44 as yellow crystals (4.41 mmol, 56%). M. p. 136–138 °C. ¹H-NMR (CDCl₃, 400 MHz): δ = 1.48 (s, 12 H, Me), 1.85 (br. s, 1 H, NH), 7.44 (s, 1 H, Ar-H), 7.59 (s, 1 H, Ar-H). ¹³C-NMR (CDCl₃, 100 MHz, add. DEPT): δ = 31.5, 31.6 (+, CH₃), 62.9, 63.0 (br, C_{quat}, CCH₃), 113.27 (C_{quat}, Ar-C), 119.2, 128.1 (+, Ar-C), 149.8 (C_{quat}, 2 C, Ar-C). The signal of the fourth quaternary Ar-C could not be assigned. MS (EI): *m/z* (%) = 298/300 (<1/<1) [M⁺], 283/285 (100/99) [M⁺-CH₃], 237/239 (53/52), 158 (76), 143 (46). HRMS (EI): *m/z*: calcd. for C₁₂H₁₅BrN₂O₂[M⁺]: 298.0317/300.0296, found 298.0314/300.0297, calcd. for C₁₁H₁₂BrN₂O₂[M⁺-CH₃]: 283.0082/285.0062, found 283.0086/285.0056. C₁₂H₁₅BrN₂O₂ (299.17): calcd. C 48.18, H 5.05, N 9.36; found: C 48.29, H 4.71, N 9.28.

5-Cyano-6-nitro-1,1,3,3-tetramethylisoindoline (45): A solution of 5-bromo-6-nitro-1,1,3,3-tetramethylisoindoline (44) (1.20 g, 4.00 mmol, 1.00 equiv.), K₄[Fe(CN)₆] (295 mg, 800 μmol, 0.20 equiv.) and CuI (76.2 mg, 400 μmol, 10 mol%) was placed in a pressure tube (10 × 2 cm) and Ar was bubbled through the tube for 10 min. Toluene (3.00 mL, stored over Na) and *n*-butylimidazole (1.05 mL, 8.00 mmol, 2.00 equiv.) were added and Ar was bubbled through the reaction mixture for 10 min. The tube was sealed, warmed to 140 °C and the reaction mixture was vigorously stirred at this temperature for 2 d. The mixture was cooled to ambient temperature, diluted with H₂O (50 mL) and extracted with EtOAc (3 × 50 mL). The combined organic extracts were washed with brine (100 mL), dried over MgSO₄ and evaporated under reduced pressure. The residue was filtered through SiO₂ (60 g, EtOAc) and concentrated in vacuo. The residue (consisting of product and complex-bound *n*-butylimidazole) was recrystallised from hexane/EtOAc (3:2) to give 580 mg of 45 as yellow needles (2.36 μmol, 59%), m. p. 158–160 °C. Another 88.5 mg of product was obtained as a beige powder by evaporation of the mother liquid and treatment of the residue with Et₂O/hexane (1:1) (361 μmol, 9%). ¹H-NMR (CDCl₃, 400 MHz): δ = 1.53 (s, 6 H, Me), 1.54 (s, 6 H, Me), 7.62 (s, 1 H, Ar-H), 8.06 (s, 1 H, Ar-H). The signal of the Me groups overlapped the signal of the NH proton. ¹³C-NMR (CDCl₃, 100 MHz, add. DEPT): δ = 31.4, 31.5 (+, CH₃), 63.2, 63.3 (br, C_{quat}, CCH₃), 107.4, (C_{quat}, CN), 115.4 (C_{quat}, Ar-C), 115.4, 119.4 (+, Ar-C), 148.7 (C_{quat}, Ar-C), 155.7 (C_{quat}, 2C, Ar-C). The signal of the fourth quaternary Ar-C could not be assigned. MS (EI): *m/z* (%) = 245 (2) [M⁺], 230 (100) [M⁺-CH₃], 184 (73), 169 (37). HRMS (EI): *m/z*: calcd. for C₁₃H₁₅N₃O₂[M⁺]: 245.1164, found 245.1166, calcd. for C₁₂H₁₂N₃O₂[M⁺-CH₃]: 230.0930, found 230.0936. C₁₃H₁₅N₃O₂ (245.28): calcd. C 63.66, H 6.16, N 17.13; found: C 63.71, H 6.02, N 17.15.

5-Cyano-6-nitro-1,1,3,3-tetramethylisoindolin-2-yloxy (46): A solution of 5-cyano-1,1,3,3-tetramethyl-6-nitroisoindoline (45) (613 mg, 2.50 mmol, 1.00 equiv.) in CH_2Cl_2 (75 mL) was treated with *m*-chloroperbenzoic acid (729 g, 3.25 mmol, cont. 23% H_2O , 1.20 equiv.) and stirred for 1.5 h. The reaction mixture was washed with 2 M aq. NaOH-sol. (2×50 mL) and brine (50 mL), dried over MgSO_4 and evaporated under reduced pressure. The residue was recrystallised from MeCN to give 606 mg of 46 as orange needles (2.33 mmol, 93%). M. p. >230 °C (decomp.). MS (EI): m/z (%) = 260 (77) [M^+], 246 (48), 230 (62), 215 (100). HRMS (EI): m/z : calcd. for $\text{C}_{13}\text{H}_{14}\text{N}_3\text{O}_3[\text{M}^+]$: 260.1035, found 260.1035. $\text{C}_{13}\text{H}_{14}\text{N}_3\text{O}_3$ (260.27): calcd. C 59.99, H 5.42, N 16.14; found: C 60.16, H 5.31, N 16.10.

5-Amino-6-cyano-1,1,3,3-tetramethylisoindolin-2-yloxy (47): A suspension of $\text{SnCl}_2 \cdot 2\text{H}_2\text{O}$ (3.38 mg, 1.50 mmol, 3.00 equiv.) in conc. aq. HCl-sol. (1 mL) was cooled to 0 °C. 5-Cyano-1,1,3,3-tetramethyl-6-nitroisoindolin-2-yloxy (46) (130 mg, 500 μmol , 1.00 equiv.) was added and the mixture was stirred at 0 °C for 10 min. The cooling bath was removed and stirring was continued for an additional 3 h. The reaction mixture was cooled to 0 °C, basified by careful addition of 5 M aq. NaOH-sol. (pH 12) and extracted with CH_2Cl_2 (4×10 mL). The combined organic extracts were washed with brine (25 mL), dried over MgSO_4 and evaporated under reduced pressure. The residue was purified by column chromatography (10 g SiO_2 , hexane/EtOAc 1:1) to give 79.6 mg of 47 as a pale beige solid (346 μmol , 69%). M. p. 198–200 °C. A sample of analytical purity was obtained after recrystallisation from hexane/EtOAc. MS (EI): m/z (%) = 230 (57) [M^+], 215 (76) [$\text{M}^+ - \text{CH}_3$], 200 (100), 185 (85). HRMS (EI): m/z : calcd. for $\text{C}_{13}\text{H}_{16}\text{N}_3\text{O}[\text{M}^+]$: 230.1293, found 230.1293. $\text{C}_{13}\text{H}_{16}\text{N}_3\text{O}$ (230.29): calcd. C 67.80, H 7.00, N 18.25; found: C 67.84, H 7.02, N 18.23.

5-Amino-6-carboxy-1,1,3,3-tetramethylisoindolin-2-yloxy (5): A suspension of 5-amino-6-cyano-1,1,3,3-tetramethylisoindolin-2-yloxy (47) (70.6 mg, 307 μmol , 1.00 equiv.) in $\text{H}_2\text{O}/\text{EtOH}$ (1 mL/0.2 mL) was treated with KOH (86.4 mg, 1.54 mmol, 5.00 equiv.), warmed to 105 °C and stirred at this temperature for 16 h. The reaction mixture was cooled to ambient temperature, diluted with H_2O and washed with Et_2O (5 mL). The Et_2O -layer was discarded. The aqueous layer was acidified by careful addition of 3 M aq. HCl-sol. (pH 4) and extracted with Et_2O (4×5 mL). The combined organic extracts were dried over MgSO_4 and evaporated under reduced pressure. The residue was recrystallised from $\text{H}_2\text{O}/\text{MeCN}$ (2:1) to give 54.2 mg of 5 as yellow, voluminous needles (217 μmol , 71%). M. p. >230 °C (decomp.). MS (EI): m/z (%) = 249 (28) [M^+], 234 (53) [$\text{M}^+ - \text{CH}_3$], 219 (100), 204 (53). HRMS (EI): m/z : calcd. for $\text{C}_{13}\text{H}_{17}\text{N}_2\text{O}_3[\text{M}^+]$: 249.1239, found 249.1239. $\text{C}_{13}\text{H}_{17}\text{N}_2\text{O}_3$ (249.29): calcd. C 62.64, H 6.87, N 11.24; found: C 62.77, H 6.93, N 11.07.

5-Bromo-6-nitro-1,1,3,3-tetramethylisoindolin-2-yloxy (48): A solution of 5-bromo-6-nitro-1,1,3,3-tetramethylisoindoline (44) (598 mg, 2.00 mmol, 1.00 equiv.) in MeOH (10 mL) was treated with NaHCO_3 (252 mg, 3.00 mmol, 1.50 equiv.) and $\text{Na}_2\text{WO}_4 \cdot 2\text{H}_2\text{O}$ (46.8 mg, 150 μmol , 7.5 mol%). Hydrogen peroxide (1.03 mL, 10.0 mmol, 30% in H_2O) was added and the mixture was stirred at ambient temperature for 1 d. A second portion of $\text{Na}_2\text{WO}_4 \cdot 2\text{H}_2\text{O}$ (46.8 mg, 150 μmol , 7.5 mol%) and hydrogen peroxide (129 μL , 1.25 mmol, 30% in H_2O) were added and the mixture was stirred for an additional 2 d. After addition of H_2O (20 mL), the mixture was extracted with EtOAc (3×15 mL). The combined organic extracts were dried over MgSO_4 and evaporated under reduced pressure. The residue was filtered through SiO_2 (20 g, hexane/EtOAc 1:1 \rightarrow 1:3) and then recrystallised from EtOAc to give 460 mg of 48 as yellow crystals (1.46 mmol, 73%), m. p. >240 °C (decomp.). $\text{C}_{12}\text{H}_{14}\text{BrN}_2\text{O}_3$ (314.16): calcd. C 45.88, H 4.49, N 8.92; found: C 46.10, H 4.30, N 8.86.

5-(Methoxycarbonylphenyl)-6-nitro-1,1,3,3-tetramethylisoindolin-2-yloxy (49): 5-Bromo-6-nitro-1,1,3,3-tetramethylisoindolin-2-yloxy (48) (408 mg, 1.30 mmol, 1.00 equiv.), potassium carbonate (270 mg, 1.95 μmol , 1.50 equiv.), triphenylphosphine (34.1 mg, 130 μmol , 10 mol%) and palladium acetate (14.6 mg, 65.0 μmol , 5 mol%) were placed in a pressure tube (20×2 cm) and Ar was bubbled through the tube for 10 min. Methyl acrylate (880 μL , 9.75 mmol, 7.50 equiv.) and dry dimethyl formamide (5 mL) were added and Ar was bubbled through the reaction mixture for 10 min. The tube was sealed, warmed to 110 °C and the reaction mixture was vigorously stirred at this temperature for 3 d (TLC showed no further conversion). The mixture was cooled to ambient temperature, diluted with H_2O (10 mL) and extracted with Et_2O (4×10 mL). The combined organic extracts were dried over MgSO_4 and evaporated under reduced pressure. The residue was purified by column chromatography (25 g SiO_2 , hexane/EtOAc 7:1 \rightarrow 6:1 \rightarrow 1:1) to give 307 mg of the product 49 as an orange solid (961 μmol , 74%), m. p. 190–192 °C, along with 55.5 mg of unreacted starting material 48 (177 μmol , 14%). MS (EI): m/z (%) = 319 (100) [M^+], 305 (31) [$\text{M}^+ - \text{CH}_3$], 289 (17), 258 (24), 243 (42). $\text{C}_{16}\text{H}_{19}\text{N}_2\text{O}_5$ (319.34): calcd. C 60.18, H 6.00, N 8.77; found: C 60.19, H 6.00, N 8.68.

1,2,3,4,6,8-Hexahydro-6,6,8,8-tetramethyl-2-oxo-7H-pyrrolo[3,4-g]quinolin-7-yloxy (51): A solution 5-(methoxycarbonylethenyl)-6-nitro-1,1,3,3-tetramethylisoindolin-2-yloxy (49) (0.24 g, 0.75 mmol) and palladium (39.90 mg, 37.5 μ mol, 10% on charcoal, 5 mol%) in methanol (35 mL) was placed under an atmosphere of hydrogen gas (50 psi) and shaken in a Parr hydrogenator for 6 h. The reaction mixture was flushed with N₂ gas. Lead oxide (44.9 mg, 87.5 μ mol) was added and the mixture was stirred overnight. The resulting mixture was filtered through celite and the filtrate concentrated at reduced pressure. The residue was purified by column chromatography (20 g SiO₂, hexane/EtOAc 3:1 \rightarrow 1:5) to give 51 as a pale beige solid (122 mg, 63%). M. p. 250-252 °C. MS (EI): m/z (%) = 259 (40) [M⁺], 244 (60) [M⁺-CH₃], 229 (100). C₁₅H₁₉N₂O₂ (259.32): calcd. C 69.47, H 7.38, N 10.80; found: C 69.29, H 7.52, N 10.61.

1,2,3,4,6,8-Hexahydro-7-methoxy-6,6,8,8-tetramethyl-2-oxo-7H-pyrrolo[3,4-g]quinoline (52): Hydrogen peroxide solution (30%, 51.5 μ L) was added dropwise to a solution of 51 (20.0 mg, 77 μ mol) and iron (II) sulphate heptahydrate (55.6 mg, 200 μ mol) in DMSO (1 mL). The resulting solution was stirred at room temperature for 1 h and then poured into aqueous sodium hydroxide (1 M, 5 mL). The mixture was extracted with diethyl ether (5 \times 4 mL) and the combined organic layers dried (anhydrous MgSO₄) and concentrated in vacuo. Purification by silica column chromatography (eluent hexane/EtOAc 1 : 1 \rightarrow 1 : 2) gave 52 as a beige solid (11.7 mg, 55%). M. p. 220-222 °C. ¹H-NMR (CDCl₃, 400 MHz): δ = 1.42 (br. s, 12 H, 4 \times CH₃), 2.64 (t, J = 7.8 Hz, 2 H, CH₂), 2.96 (t, J = 7.1 Hz, 2 H, CH₂), 3.8 (s, 3 H, OCH₃), 6.50 (s, 1 H, Ar-H), 6.89 (s, 1 H, Ar-H), 8.28 (br. s, 1 H, NH). ¹³C-NMR (CDCl₃, 100 MHz): δ = 25.5 (CH₃), 29.7 (CH₂), 30.8 (CH₂), 65.4 (OCH₃), 66.8 (C_{quat}), 67.0 (C_{quat}), 108.5 (CH), 121.2 (CH), 122.9 (C_{quat}), 136.5 (C_{quat}), 140.1 (C_{quat}), 144.8 (C_{quat}), 171.6 (C=O). MS (EI): m/z (%) = 274 (10) [M⁺], 259 (100) [M⁺-CH₃]. HRMS (ES): m/z : calcd. for C₁₆H₂₂N₂O₂ [(M-H)⁻]: 274.1681, found 274.1682.

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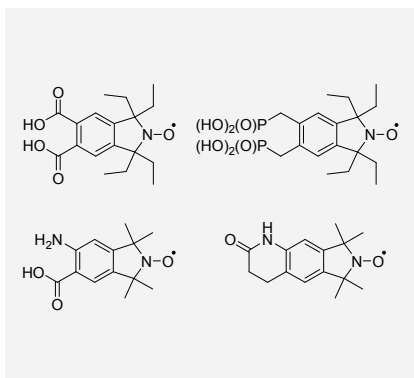
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Water-soluble Nitroxides

A number of novel tetramethyl- and tetraethylisoindoline nitroxides possessing water solubilising functionalities were synthesised. The increased steric bulk of the tetraethyl structures should limit bio-reduction and these compounds may have potential as antioxidants.



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